RECEIVED

DANGEROUS WASTE PORTION OF THE RESOURCE CONSERVATION AND RECOVERY ACT PERMIT FOR THE TREATMENT, STORAGE, AND DISPOSAL

OF DANGEROUS WASTE

Department of Ecology Nuclear Waste Program P.O. Box 47600 Olympia, Washington 98504-7600 Telephone: (360) 407-7132

Issued in accordance with the applicable provisions of the Hazardous Waste Management Act, Chapter 70.105 RCW, and the regulations promulgated thereunder in Chapter 173-303 WAC.

ISSUED TO:

U.S. Department of Energy Richland Operations Office (Owner/Operator) P.O. Box 550 Richland, Washington 99352 Telephone: (509) 376-7395

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This Permit, as modified on February 25, 1998, is effective as of February 28, 1998, and shall remain in effect through September 27, 2004, unless revoked and reissued under WAC 173-303-830(3), terminated under WAC 173-303-830(5), or continued in accordance with WAC 173-303-806(7).

ISSUED BY: WASHINGTON STATE DEPARTMENT OF ECOLOGY

Michael Wilson, Manager Nuclear Waste Program Department of Ecology

Date: 2/25/198

Revision Number 4A
Expiration Date: September 27, 2004
Page 2 of 76

CONTENTS

1		CONTENTS	
2	CONTENTS		2
3	LIST OF ATT	ACHMENTS	4
4	INTRODUCT	ION	6
5	DEFINITION:	S	8
6	ACRONYMS		10
7	PART I - STA	NDARD CONDITIONS	12
8	I.A.	EFFECT OF PERMIT	12
9	I.B.	PERSONAL AND PROPERTY RIGHTS	
10	I.C.	PERMIT ACTIONS	
11	I.D.	SEVERABILITY	
12	. I.E.	DUTIES AND REQUIREMENTS	
13	l.F.	SIGNATORY REQUIREMENT	
14	l.G.	CONFIDENTIAL INFORMATION	
15	I.H.	DOCUMENTS TO BE MAINTAINED AT FACILITY SITE	
16		NERAL FACILITY CONDITIONS	
17	II.A.	FACILITY CONTINGENCY PLAN	
18	II.B.	PREPAREDNESS AND PREVENTION	
19	II.C.	PERSONNEL TRAINING	
20	II.D.	WASTE ANALYSIS	
21	11.E.	QUALITY ASSURANCE/QUALITY CONTROL	
22	II.E.	GROUNDWATER AND VADOSE ZONE MONITORING	
23	II.G.	SITING CRITERIA	
24	П.Н.	RECORDKEEPING AND REPORTING	
25	11.1.	FACILITY OPERATING RECORD	
26	II.J	FACILITY CLOSURE	
20 27	II.K.	SOIL/GROUNDWATER CLOSURE PERFORMANCE STANDARDS	
28	II.L.	DESIGN AND OPERATION OF THE FACILITY	
20 29	II.M.	SECURITY	
29 30	II.N.		
31	II.O.	RECEIPT OF DANGEROUS WASTES GENERATED OFF-SITE	
	II.O. ILP.	GENERAL INSPECTION REQUIREMENTS	
32		MANIFEST SYSTEMON-SITE TRANSPORTATION	
33 34	II.Q.		
	II.R.	EQUIVALENT MATERIALS	د د
35	II.S.	LAND DISPOSAL RESTRICTIONS	34
36	II.T.	ACCESS AND INFORMATION	4
37	II.U.	MAPPING OF UNDERGROUND PIPING	34
38	II.V.	MARKING OF UNDERGROUND PIPING	35
39	II.W.	OTHER PERMITS AND/OR APPROVALS	
40	II.X.	SCHEDULE EXTENSIONS	36
41 42		IIT-SPECIFIC CONDITIONS FOR FINAL STATUS OPERATIONS	
42	CHAP	TER 1	37
43	CITAD	616 Nonradioactive Dangerous Waste Storage Facility	37
44 4-	CHAP	TER 2	
45		305-B Storage Facility	44

Revision Number 4A

Expiration Date: September 27, 2004 Page 3 of 76

1	CHAPTER 3	49
2	PUREX Storage Tunnels	49
3	CHAPTER 4	50
4	Liquid Effluent Retention Facility and 200 Area Effluent Treatment Facility	50
5	CHAPTER 5	54
6	242-A Evaporator	
7	CHAPTER 6	57
8	325 Hazardous Waste Treatment Units	57
9	PART IV - CORRECTION ACTIONS FOR PAST PRACTICES	61
10	PART V - UNIT-SPECIFIC CONDITIONS FOR UNITS UNDERGOING CLOSURE	
11	CHAPTER 1	
12	183-H Solar Evaporation Basins (See Attachment 37)	
13	CHAPTER 2	
14	300 Area Solvent Evaporator (Clean Closed)	
15	CHAPTER 3	
16	2727-S Nonradioactive Dangerous Waste Storage Facility (Clean Closed)	
17	CHAPTER 4	
18	Simulated High Level Waste Slurry Treatment and Storage Unit (Clean Closed)	
19	CHAPTER 5	
20	218-E-8 Borrow Pit Demolition Site (Clean Closed)	
21	CHAPTER 6	
22	200 West Area Ash Pit Demolition Site (Clean Closed)	
23	CHAPTER 7	
24	2101-M Pond (Clean Closed)	
25	CHAPTER 8	
26	216-B-3 Expansion Ponds (Clean Closed)	
27	CHAPTER 9	
28	Hanford Patrol Academy Demolition Sites (Clean Closed)	
29	CHAPTER 10	
30	105-DR Large Sodium Fire Facility (Closure Plan Completed)	
31	CHAPTER 11	
32	304 Concretion Facility (Clean Closed)	
33	CHAPTER 12	
34	4843 Alkali Metal Storage Facility (Clean Closed)	
35	CHAPTER 13	
36	3718-F Alkali Metal Treatment and Storage Facility Closure Plan	
37	CHAPTER 14	
38	303-K Storage Facility	79
39	PART VI - UNIT-SPECIFIC CONDITIONS FOR UNITS IN POST-CLOSURE	
40	CHAPTER 1	
41	300 Area Process Trenches	
42	CHAPTER 2	
43	183-H Solar Evaporation Basin	85

Revision Number 4A

Expiration Date: September 27, 2004

Page 4 of 76

LIST OF ATTACHMENTS 1 The following listed documents are attached in their entirety. However, only those portions of the 2 Attachments specified in Parts I through VI are enforceable Conditions of this Permit and subject to the 3 Permit modification requirements of Condition I.C.3. Changes to portions of the Attachments which are 4 not subject to the Permit modification process shall be addressed in accordance with Conditions I.E.8., 5 I.E.11., I.E.13., I.E.15. through I.E.20., and I.E.22. The Department has, as deemed necessary, modified 6 specific language in these Attachments. These modifications are described in the Conditions (Parts I 7 through VI), and thereby supersede the language of the Attachment. 8 Hanford Federal Facility Agreement and Consent Order, (As Amended) 9 Attachment 1 Hanford Facility Legal Description Attachment 2 10 Permit Applicability Matrix (As Revised on February 25, 1998) Attachment 3 11 Hanford Facility Contingency Plan, Revision 2, July 1996 (superseded by Attachment 4 12 Appendix 7A of Attachment 33) 13 Purgewater Management Plan, July 1990 14 Attachment 5 Hanford Well Remediation and Decommissioning Plan, Revision 0 Attachment 6 15 Policy on Remediation of Existing Wells and Acceptance Criteria for RCRA and Attachment 7 16 CERCLA, June 1990 17 616 Nonradioactive Dangerous Waste Storage Facility Part A, Form 3, Revision Attachment 8 18 7, March 4, 1997, & Part B Permit Application, Revision 2, September 1991, 19 and Approved Modifications 20 616 Nonradioactive Dangerous Waste Shipping Lists 21 Attachment 9 Attachment 10 616 Nonradioactive Dangerous Waste Facility Description of Procedures 22 183-H Solar Evaporation Basins Closure/Post-Closure Plan, Revision 3, June 23 Attachment 11 1991 (Superseded by Attachment 37) 24 Decommissioning Work Plan "Concrete Sampling - 183-H Solar Evaporation 25 Attachment 12 Basins" (DWP-H-080-00001) 8-26-91, Revision A-3 26 27 Decommissioning Work Plan "Core Drill Sampling - 183-H Solar Evaporation Attachment 13 Basins (Phase I)" (DWP-H-080-00005) 2-8-91, Revision A-1 28 "183-H Solar Evaporation Basins Vadose Zone Sampling Plan" (WHC-SD-EN-29 Attachment 14 AP-056) 6-25-91, Revision 0 30 Decommissioning Work Plan "Berm Removal for 183-H Solar Evaporation Attachment 15 31 32 Basins" (DWP-H-026-00008) 1-16-91, Revision A-0 33 Attachment 16 300 Area Solvent Evaporator Closure Plan, Revision 3B, September 1992 (Clean Closed, July 31, 1995) 34 35 Attachment 17 2727-S Nonradioactive Dangerous Waste Storage Facility Closure Plan, Revision 3, January 1992 (Clean Closed, July 31, 1995) 36 Attachment 18 305-B Storage Facility Part A, Form 3, Revision 1, September 25, 1990 and Part 37 38 B Permit Application, Revision 2, October 1992, and Approved Modifications 39 Attachment 19 Simulated High-Level Waste Slurry TSD Closure Plan, Revision 6A, November 1994 (Clean Closed, October 23, 1995) 40 41 Attachment 20 218-Е-8 Вогтоw Pit Demolition Site Closure Plan, Revision 1, October 1994

(Clean Closed, November 28, 1995)

42

Revision Number 4A
Expiration Date: September 27, 2004
Page 5 of 76

1 2	Attachment 20	218-E-8 Borrow Pit Demolition Site Closure Plan, Revision 1, October 1994 (Clean Closed, November 28, 1995)
3 4	Attachment 21	200 West Ash Pit Demolition Site Closure Plan, Revision 1, October 1994 (Clean Closed, November 28, 1995)
5 6	Attachment 22	2101-M Pond Closure Plan, Revision 2A, July 1993 (Clean Closed, November 28, 1995)
7	Attachment 23	216-B-3 Expansion Ponds Closure Plans, Revision 2, October 1994 (Clean Closed, July 31, 1995)
9 10	Attachment 24	Hanford Patrol Academy Demolition Sites Closure Plan, Revision 1, December 1994 (Clean Closed, November 28, 1995)
11 12	Attachment 25	105-DR Large Sodium Fire Facility Closure Plan, Revision 2, March 1995 (Partial Closure Plan Completed July 31, 1995)
13 14	Attachment 26	304 Concretion Facility Closure Plan, Revision 2A, November 1993 (Clean Closed, January 21, 1996)
15	Attachment 27	Permit Modification Schedule
16 17	Attachment 28	PUREX Storage Tunnels Part A, Form 3, Revision 5, October 1996 & Part B, Revision 4, April 1997, Including Class 1 Modifications.
18 19	Attachment 29	4843 Alkali Metal Storage Facility Closure Plan, Revision 1, September 1995 (Clean Closed, April 14, 1997)
20 21	Attachment 30	3718-F Alkali Metal Treatment and Storage Facility Closure Plan, Revision 2, November 1995
22 23	Attachment 31	300 Area Process Trenches Modified Closure Plan and Part A, Form 3, Revision 4, May 1995
24	Attachment 32	303-K Storage Facility Closure Plan, Revision 2A, June 1995
25 26 27	Attachment 33	Hanford Facility Dangerous Waste Permit Application General Information Portion, Revision 3, April 1997, Including Class 1 Modifications (Appendix 7A of this Attachment 33 supersedes Attachment 4)
28 29 30	Attachment 34	Liquid Effluent Treatment Facility, Part A, Form 3, Revision 5, October 1996 and 200 Area Effluent Treatment Facility Part A, Form 3, Revision 2, October 1996 and Part B Permit Application, Revision 0, July 1997
31 32	Attachment 35	242-A Evaporator Part A, Form 3, Revision 7, October 1996, and Part B Permit Application, Revision 1, July 1997
33 34	Attachment 36	325 Hazardous Waste Treatment Units Part A, Form 3, Revision 4, June 1997, and Part B Permit Application, Revision 1, July 1997
35	Attachment 37	183-H Solar Evaporation Basins Postclosure Plan, Revision 0, June 1997
36	Attachment 38	303-K Storage Facility Sampling and Analysis Plan, Revision 0, July 14,1997
37 38	Attachment 39	Errata Sheet for the 303-K Storage Facility Sampling and Analysis Plan, August 1, 1997

Revision Number 4A

Expiration Date: September 27, 2004

Page 6 of 76

INTRODUCTION

2 Pursuant to Chapter 70.105 Revised Code of Washington (RCW), the Hazardous Waste Management Act

- 3 (HWMA) of 1976, as amended, Chapter 70.105D RCW, the Model Toxics Control Act, and regulations
- 4 promulgated thereunder by the Washington State Department of Ecology (hereafter called the
- 5 Department), codified in Chapter 173-303 Washington Administrative Code (WAC), Dangerous Waste
- 6 Regulations, a Dangerous Waste Permit is issued to the U.S. Department of Energy Richland Operations
- 7 Office (DOE-RL), (owner/operator), and its contractors (Fluor Daniel Hanford, Inc. (FDH) (co-operator),
- 8 Pacific Northwest National Laboratory (PNNL) (co-operator), and Bechtel Hanford, Incorporated (BHI)
- 9 (co-operator)) (hereafter called the Permittees), for the treatment, storage, and disposal of dangerous waste
- 10 at the Hanford Facility.

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- This Dangerous Waste Permit, issued in conjunction with the U.S. Environmental Protection Agency's
- 12 (hereafter call the Agency) Hazardous and Solid Waste Amendments Portion of the Resource Conservation
- and Recovery Act Permit for the Treatment, Storage, and Disposal of Hazardous Waste (HSWA Permit),
- constitutes the Resource Conservation and Recovery Act Permit (RCRA Permit) for the Hanford Facility.
- Use of the term "Permit" within the Dangerous Waste Permit shall refer to the Dangerous Waste Permit
- while use of the term "Permit" within the HSWA Permit shall refer to the HSWA Permit. Use of the same
- 17 term in both the Dangerous Waste Permit and the HSWA Permit, shall have the standard meaning
- associated with the activities addressed by the Permit in which the term is used. Such meanings shall
- 19. prevail except where specifically stated otherwise.
- 20 The Permittees shall comply with all terms and Conditions set forth in this Permit and those portions of the
- 21 Attachments that have been specifically incorporated into this Permit. When the Permit and the
- 22 Attachments (except Attachment 1) conflict, the wording of the Permit will prevail. The Permit is
- 23 intended to be consistent with the terms and conditions of the Hanford Federal Facility Agreement and
- 24 Consent Order (FFACO, Attachment 1). The Permittees shall also comply with all applicable state
- 25 regulations, including Chapter 173-303 WAC.
- 26 Applicable state regulations are those which are in effect on the date of issuance, or as specified in
- 27 subsequent modifications of this Permit. In addition, applicable state regulations include any self-
- 28 implementing statutory provisions and related regulations which, according to the requirements of the
- 29 HWMA, as amended, or other law(s), are automatically applicable to the Permittees' dangerous waste
- management activities, notwithstanding the Conditions of this Permit.
- This Permit is based upon the administrative record, as required by WAC 173-303-840. The Permittees'
- failure in the application or during the Permit issuance process to fully disclose all relevant facts, or the
- 33 Permittees' misrepresentation of any relevant facts at any time, shall be grounds for the termination or
- modification of this Permit and/or initiation of an enforcement action, including criminal proceedings. The
- 35 Permittees shall inform the Department of any deviation from Permit Conditions or changes in the
- information on which the application is based which would affect either the Permittees' ability to comply
- or actual compliance with the applicable regulations or Permit Conditions or which alters any Condition of
- 38 this Permit in any way.
- The Department shall enforce all Conditions of this Permit for which the State of Washington is
- authorized, or which are "state-only" provisions (i.e., Conditions broader in scope or more stringent than
- 41 the Federal RCRA program). Any challenges of any Permit Condition may be appealed in accordance
- with WAC 173-303-845. In the event that any Permit Condition is challenged by any Permittee under
- WAC 173-303-845, the Department may stay any such Permit Condition as it pertains to all Permittees in
- accordance with the same terms of any stay it grants to the challenging Permittee. If such a stay is granted,
- 45 it will constitute a "stay by the issuing agency" within the meaning of RCW 43.21B.320(1).
- 46 This Permit has been developed to allow a step-wise permitting process of the Hanford Facility to ensure
- 47 the proper implementation of the FFACO. In order to accomplish this, this Permit consists of six (6) Parts.

Revision Number 4A

Expiration Date: September 27, 2004

Page 7 of 76

Part I, Standard Conditions, contains Conditions which are similar to those appearing in all dangerous

- 2 waste permits.
- 3 Part II, General Facility Conditions, combines typical dangerous waste Permit Conditions with those
- 4 Conditions intended to address issues specific to the Hanford Facility. Where appropriate, the General
- 5 Facility Conditions apply to all final status dangerous waste management activities at the Facility. Where
- 6 appropriate, the General Facility Conditions also address dangerous waste management activities which
- 7 may not be directly associated with distinct treatment, storage, and disposal (TSD) units or which may be
- 8 associated with many TSD units (i.e., spill reporting, training, contingency planning, etc.).
- 9 Part III, Unit-Specific Conditions for Operating Units, contains those Permit requirements which apply
- to each individual TSD unit operating under final status. Conditions for each TSD unit are found in a
- Chapter dedicated to that TSD unit. These unit-specific Chapters contain references to Standard and
- General Conditions (Parts I and II), as well as additional requirements which are intended to ensure that
- each TSD unit is operated in an efficient and environmentally protective manner.
- Part IV, Corrective Actions for Past Practice, references the Agency's HSWA Permit. The HSWA
- Permit contains those requirements that apply to the identification of Solid Waste Management Units
- 16 (SWMUs) at the Facility and conduct of investigations and remediations at such SWMUs. The HSWA
- 17 Permit addresses both SWMUs that are located on the USDOE managed portions of the Facility as well as
- 18 SWMUs which are not located on USDOE managed property (i.e., leased lands). Any SWMUs located on
- 19 USDOE managed property are, or will be, included in the FFACO and assigned to operable units. The
- 20 processes and procedures to be followed, and the schedules of compliance for investigation and subsequent
- remediation, will be contained in the FFACO. SWMUs not located on USDOE managed property will
- 22 undergo investigations and remediations, as necessary, in accordance with the requirements and schedules
- 23 identified in the HSWA Permit.
- 24 It is intended that, once the Department receives authorization from the Agency to implement the
- 25 Corrective Action provisions, these requirements will be incorporated into this Part through a Permit
- 26 modification. Until the Department receives authorization for the Corrective Action provisions of RCRA,
- 27 the Agency shall maintain regulatory lead for these requirements.
- 28 Part V, Unit-Specific Conditions for Units Undergoing Closure, contains those requirements which
- apply to those specific TSD units included in this Part that are undergoing closure. In accordance with
- 30 Section 5.3. of the Action Plan of the FFACO, all TSD units that undergo closure, irrespective of permit
- status, shall be closed pursuant to the authorized State Dangerous Waste Program in accordance with
- WAC 173-303-610. Requirements for each TSD unit undergoing closure are found in a Chapter dedicated
- 33 to that TSD unit. These unit-specific Chapters contain references to Standard Conditions (Part I) and
- General Conditions (Part II), as well as additional requirements which are intended to ensure that each
- TSD unit is closed in an efficient and environmentally protective manner.
- Part VI, Unit-Specific Conditions for Units in Post-Closure, contains requirements which apply to those
- 37 specific units in this Part that have completed modified or landfill closure requirements and now only need
- 38 to meet post-closure standards. As set out in Section 5.3 of the Action Plan of the FFACO, certain TSD
- units shall be permitted for post-closure care pursuant to the authorized State Dangerous Waste Program
- 40 (173-303 WAC) and the Hazardous and Solid Waste Amendments. Requirements for each unit
- 41 undergoing post-closure care are found in a Chapter, within this Part, dedicated to that unit. These unit
- 42 specific Chapters may contain references to Standard Conditions (Part I) and General Conditions (Part II).
- as well as, the unit specific conditions, all of which are intended to ensure the unit is managed in an
- 44 efficient, environmentally protective manner.

Revision Number 4A

Expiration Date: September 27, 2004

Page 8 of 76

DEFINITIONS

- 2 All definitions contained in the FFACO, May 1989, as amended, are hereby incorporated, in their entirety.
- 3 by reference into this Permit, except that any of the definitions used below, (a) through (n) shall supersede
- 4 any definition of the same term given in the FFACO. However, the Permit is intended to be consistent
- 5 with the FFACO.

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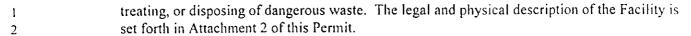
40 41

- 6 All definitions contained in WAC 173-303-040 are hereby incorporated, in their entirety, by reference into
- this Permit, except that any of the definitions used below, (a) through (n), shall supersede any definition of
- 8 the same term given in WAC 173-303-040.
- 9 Where terms are defined in both Chapter 173-303 WAC and the FFACO, the definitions contained in
- 10 Chapter 173-303 WAC shall supersede any definition of the same term given in the FFACO.
- Where terms are not defined in the regulations, the Permit or the FFACO, the meaning associated with
- such terms shall be defined by a standard dictionary reference or the generally accepted scientific or
- industrial meaning of the term.
- As used in this Permit, words in the masculine gender also include the feminine and neuter genders, words
- in the singular include the plural, and words in the plural include the singular.
- 16 The following definitions apply throughout this Permit:
 - a. The term "Critical Systems," as applied to determining whether a permit modification is required, means those specific portions of a TSD unit's structure or equipment whose failure could lead to the release of dangerous waste into the environment and/or systems which include processes which treat, transfer, store, or dispose of regulated wastes. A list identifying the critical systems of a specific TSD unit may be developed and included in Part III, V, and/or VI of this Permit. In developing a critical system list, or in the absence of a critical system list, WAC 173-303-830 modifications shall be considered.
 - b. The term "Contractor(s)" means, unless specifically identified otherwise in this Permit or attachments, Fluor Daniel Hanford, Inc. (FDH), Pacific Northwest National Laboratory (PNNL), and Bechtel Hanford, Inc. (BHI).
 - c. The term "Dangerous Waste" means those solid wastes designated under Chapter 173-303 WAC as dangerous or extremely hazardous waste. As used in the Permit, the word "dangerous waste" shall refer to the full universe of wastes regulated by Chapter 70.105 RCW and Chapter 173-303 WAC (including dangerous waste, hazardous waste, extremely hazardous waste, mixed waste, and acutely hazardous waste).
 - d. The term "Days" means calendar days, unless specifically identified otherwise. Any submittal, notification, or recordkeeping requirement that would be due under the Conditions of this Permit on a Saturday, Sunday, or federal or state holiday shall be due on the following business day, unless specifically specified otherwise in the Permit.
 - e. The term "Department" means the Washington State Department of Ecology (with the address as specified on page one (1) of this Permit).
 - f. The term "Director" means the Director of the Washington State Department of Ecology or a designated representative. The Program Manager of the Nuclear Waste Program (with the address as specified on page one of this Permit) is a duly authorized and designated representative of the Director for purposes of this Permit.
- The term "Facility" means all contiguous land, structures, other appurtenances, and improvements on the land used for recycling, reusing, reclaiming, transferring, storing,

Revision Number 4A

Expiration Date: September 27, 2004

Page 9 of 76



The term "FFACO" means the Hanford Federal Facility Agreement and Consent Order, as amended (Commonly referred to as Tri-Party Agreement [TPA]).

- i. The term "RCRA Permit" means the Dangerous Waste Portion of the RCRA Permit for the Treatment, Storage, and Disposal of Dangerous Waste (Dangerous Waste Permit) issued by the Washington State Department of Ecology, pursuant to Chapter 70.105 RCW and Chapter 173-303 WAC coupled with the HSWA Portion of the RCRA Permit for the Treatment, Storage, and Disposal of Hazardous Waste (HSWA Permit) issued by the EPA, Region 10, pursuant to 42 U.S.C. 6901 et seq. and 40 CFR Parts 124 and 270.
- j. The term "Permittees" means the United States Department of Energy (owner/operator), Fluor Daniel Hanford, Inc. (co-operator), Bechtel Hanford, Inc. (co-operator), and Pacific Northwest National Laboratory (co-operator).
 - k. The term "Raw Data" means the initial value of analog or digital instrument outputs and/or manually recorded values obtained from measurement tools or personal observation. These values are converted into reportable data (e.g., concentration, percent moisture) via automated procedures and/or manual calculations.
 - 1. The term "Reasonable Times" means normal business hours, hours during which production, treatment, storage, construction, disposal, or discharge occurs or times when the Department suspects a violation requiring immediate inspection.
 - m. The term "Significant Discrepancy" in regard to a manifest or shipping paper means a discrepancy between the quantity or type of dangerous waste designated on the manifest or shipping paper and the quantity or type of dangerous waste a TSD unit actually receives. A significant discrepancy in quantity is a variation greater than ten (10) percent in weight for bulk quantities (e.g., tanker trucks, railroad tank cars, etc.) or any variation in piece count for nonbulk quantities (i.e., any missing container or package would be a significant discrepancy). A significant discrepancy in type is an obvious physical or chemical difference which can be discovered by inspection or waste analysis (e.g., waste solvent substituted for waste acid).
- n. The term "Unit" (or "TSD unit"), as used in Parts I through VI of this Permit, means the contiguous area of land on or in which dangerous waste is placed, or the largest area in which there is a significant likelihood of mixing dangerous waste constituents in the same area. A TSD unit, for purposes of this Permit, is a subgroup of the Facility which has been identified in a Hanford Facility Dangerous Waste Part A Permit Application Form 3.

Revision Number 4A

Expiration Date: September 27, 2004

Page 10 of 76

1		<u>ACRONYMS</u>
2	AGENCY	U.S. Environmental Protection Agency, Region X
3	APP	Used to Denote Appendix Page Numbers
4	BHI	Bechtel Hanford, Inc.
5 6	CERCLA	Comprehensive Environmental Response Compensation and Liability Act of 1980 (as Amended by the Superfund Reauthorization Act of 1986)
7	CFR	Code of Federal Regulations
8	CIP	Construction Inspection Plan
9	CLP	Contract Laboratory Program
10	Department	Washington State Department of Ecology
11	DOE-RL	U.S. Department of Energy, Richland Operations Office
12	EC	Emergency Coordinator
13	Ecology	Washington State Department of Ecology
14	ECN	Engineering Change Notice
15	EPA	U.S. Environmental Protection Agency
16	ETF	200 Area Effluent Treatment Facility
17	FDH	Fluor Daniel Hanford, Inc.
18	FFACO	Hanford Federal Facility Agreement and Consent Order
19	GW	Groundwater
20	HSWA	Hazardous and Solid Waste Amendments of 1984
21.	HWMA	Hazardous Waste Management Act
22	LERF	Liquid Effluent Retention Facility
23	LSFF	105-DR Large Sodium Fire Facility
24	МТСА	Model Toxics Control Act
25	NCR	Nonconformance Report
26	OSWER	Office of Solid Waste and Emergency Response
27	PNNL	Pacific Northwest National Laboratory
.28	QA	Quality Assurance
29	QAPP	Quality Assurance Project Plan
30	QC	Quality Control
31	RCRA	Resource Conservation and Recovery Act of 1976
32	RCW	Revised Code of Washington
33	SAP .	Sampling and Analysis Plan
34	SARA	Superfund Amendments and Reauthorization Act of 1986

Standard Operating Procedure

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SOP

Revision Number 4A

Expiration Date: September 27, 2004

Page 11 of 76

1	SWMU	Solid Waste Management Unit
2	TCLP	Toxicity Characteristic Leaching Procedure
3 .	TSD	Treatment, Storage, and/or Disposal
4	USDOE	U.S. Department of Energy
5	WAC	Washington Administrative Code
6	WAP	Waste Analysis Plan
7	183-H	183-H Solar Evaporation Basins
8	242-A	242-A Evaporator
9	300 ASE	300 Area Solar Evaporation
10	325 HWTUs	325 Hazardous Waste Treatment Units
11	303-K	303-K Storage Facility
12	305-B	305-B Storage Facility
13	616NRDWSF	616 Nonradioactive Dangerous Waste Storage Facility

Revision Number 4A

Expiration Date: September 27, 2004

Page 12 of 76

PART I - STANDARD CONDITIONS I.A. <u>EFFECT OF PERMIT</u>

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I.A.1.a. The Permittees are authorized to treat, store, and dispose of dangerous waste in accordance with the Conditions of this Permit and in accordance with the applicable provisions of Chapter 173-303 WAC (including provisions of the Chapter as they have been applied in the FFACO). Any treatment, storage, or disposal of dangerous waste by the Permittees at the Facility that is not authorized by this Permit, or by WAC 173-303-400 (including provisions of this regulation as they have been applied in the FFACO) for those TSD units not subject to this Permit, and for which a permit is required by Chapter 173-303 WAC, is prohibited.

TSD units operating or closing under interim status shall maintain interim status until that TSD unit is incorporated into Part III, V, and/or VI of this Permit or until interim status is terminated under WAC 173-303-805(8). Interim status units shall be incorporated into this Permit through the Permit modification process. (Refer to Attachment 27 for TSD unit incorporation).

- 15 I.A.1.b. The Conditions of this Permit shall be applied to the Facility as defined by the Permit Applicability Matrix (Attachment 3).
- 17 I.A.2. USDOE is responsible for activities which include, but are not limited to, the overall management and operation of the Facility.

Fluor Daniel Hanford, Inc. is identified as a Permittee for activities subject to the Conditions of this Permit where its agents, employees, or subcontractors have operational and/or management responsibilities and control.

PNNL is identified as a Permittee for activities subject to the Conditions of this Permit where its agents, employees, or subcontractors have operational and/or management responsibilities and control.

BHI is identified as a Permittee for activities subject to the Conditions of this Permit where its agents, employees, or subcontractors have operational and/or management responsibilities and control.

I.A.3. Coordination With The FFACO

Each TSD unit shall have an application for a final status permit or closure/post-closure plan submitted to the Department in accordance with the schedules identified in the FFACO (Milestone M-20-00). After completion of the permit application or closure plan review, a final permit decision will be made pursuant to WAC 173-303-840. Specific conditions for each TSD unit shall be incorporated into this Permit in accordance with the Class 3 permit modification procedure identified in Condition I.C.3., at the time identified in the five year Permit Modification Schedule in Attachment 27.

36 I.B. PERSONAL AND PROPERTY RIGHTS

This Permit does not convey property rights of any sort or any exclusive privilege; nor does it authorize any injury to persons or property, or any invasion of other private rights, or any violation of federal, state, or local laws or regulations.

40 I.C. <u>PERMIT ACTIONS</u>

41 I.C.1. Modification, Revocation, Reissuance, or Termination

This Permit may be modified, revoked and reissued, or terminated by the Department for cause as specified in WAC 173-303-830(3),(4), and (5).

Revision Number 4A

Expiration Date: September 27, 2004

Page 13 of 76

I.C.2. Filing of a Request

The filing of a request for a permit modification, or revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance on the part of the
Permittees shall not stay the applicability or enforceability of any Condition except as provided in WAC 173-303-830(3),(4), and (5).

6 I.C.3. Modifications

 Except as provided otherwise by specific language in this Permit, the Permit modification procedures of WAC 173-303-830 shall apply to modifications or changes in design or operation of the Facility or any modification or change in dangerous waste management practices covered by this Permit. As an exception, the Permittees shall provide notifications to the Department required by WAC 173-303-830(4)(a)(i)(A) on a quarterly basis. Each quarterly notification shall be submitted within ten (10) days of the end of the quarter and provide the required information for all such modifications put into effect during that reporting period. Quarterly reporting periods shall be based upon the state Fiscal Year.

15 I.D. SEVERABILITY

16 1.D.1. Effect of Invalidation

The provisions of this Permit are severable, and if any provision of this Permit, or the application of any provision of this Permit to any circumstance is contested and/or held invalid, the application of such provision to other circumstances and the remainder of this Permit shall not be affected thereby. Invalidation of any state statutory or regulatory provision which forms the basis for any Condition of this Permit does not affect the validity of any other state statutory or regulatory basis for said Condition.

23 I.D.2. Final Resolution

In the event that a Condition of this Permit is stayed for any reason, the Permittees shall continue to comply with the related applicable and relevant interim status standards in WAC 173-303-400 until final resolution of the stayed Condition, unless the Department determines compliance with the related applicable and relevant interim status standards would be technologically incompatible with compliance with other Conditions of this Permit which have not been stayed, or unless the FFACO authorizes an alternative action, in which case the Permittees shall comply with the FFACO.

31 I.E <u>DUTIES AND REQUIREMENTS</u>

32 I.E.1. Duty to Comply

The Permittees shall comply with all Conditions of this Permit, except to the extent and for the duration such noncompliance is authorized by an emergency permit issued under WAC 173-303-804. Any Permit noncompliance other than noncompliance authorized by an emergency permit constitutes a violation of Chapter 70.105 RCW, as amended, and is grounds for enforcement action, Permit termination, modification or revocation and reissuance of the Permit, and/or denial of a Permit renewal application.

39 1.E.2. Compliance Not Constituting Defense

Compliance with the terms of this Permit does not constitute a defense to any order issued or any action brought under Section 3007, 3008, 3013, or 7003 of RCRA (42 U.S.C. Sections 6927, 6928, 6934, and 6973), Section 104, 106(a) or 107 of the Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) [42 U.S.C. Sections 9604, 9606(a), and 9607], as amended by the Superfund Amendments and

Revision Number 4A

Expiration Date: September 27, 2004

Page 14 of 76

Reauthorization Act of 1986 (42 U.S.C. 9601 et seq.), or any other federal, state, or local law 1 governing protection of public health or the environment; provided, however, that compliance 2 with this Permit during its term constitutes compliance at those areas subject to this Permit for 3 the purpose of enforcement with WAC 173-303-140, WAC 173-303-180, WAC 173-303-280 4 through -395, WAC 173-303-600 through -680, WAC 173-303-810, and WAC 173-303-830. 5 except for Permit modifications and those requirements not included in the Permit that 6 become effective by statute, or that are promulgated under 40 CFR Part 268 restricting the 7 placement of dangerous waste in or on the land. 8 **Duty to Reapply** 9. LE.3. 10

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39 40 If the Permittees wish to continue an activity regulated by this Permit after the expiration date of this Permit, the Permittees must apply for and obtain a new Permit, in accordance with WAC 173-303-806(6).

I.E.4. Permit Expiration and Continuation 13

This Permit, and all Conditions herein, will remain in effect beyond the Permit's expiration date until the effective date of the new permit if the Permittees have submitted a timely, complete application for renewal per WAC 173-303-806 and, through no fault of the Permittees, the Department has not made a final Permit determination as set forth in WAC 173-303-840.

I.E.5. Need to Halt or Reduce Activity Not a Defense 19

It shall not be a defense in the case of an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the Conditions of this Permit.

I.E.6. 23 **Duty to Mitigate**

In the event of noncompliance with the Permit, the Permittees shall take all reasonable steps to minimize releases to the environment, and shall carry out such measures as are reasonable to minimize or correct adverse impacts on human health and the environment.

I.E.7. 27 Proper Operation and Maintenance

The Permittees shall at all times properly operate and maintain all facilities and systems of treatment and control which are installed or used by the Permittees to achieve compliance with the Conditions of this Permit. Proper operation and maintenance includes effective performance, adequate funding, adequate operator staffing and training, and adequate laboratory and process controls including appropriate quality assurance/quality control procedures. This provision requires the operation of backup or auxiliary facilities or similar systems only when necessary to achieve compliance with the Conditions of the Permit.

I.E.8. **Duty to Provide Information** 35

The Permittees shall furnish to the Department, within a reasonable time, any relevant Information which the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this Permit, or to determine compliance with this Permit. The Permittees shall also furnish to the Department, upon request, copies of records required to be kept by this Permit,

Revision Number 4A

Expiration Date: September 27, 2004

Page 15 of 76

1	1.E.9.	Inspection and Entry
2		The Permittees shall allow the Department, or authorized representatives, upon the presentation of Department credentials, to:
4 5 6	I.E.9.a.	During operating hours, and at all other reasonable times, enter and inspect the Facility or any unit or area within the Facility where regulated activities are located or conducted, or where records must be kept under the Conditions of this Permit;
7 8	I.E.9.b.	Have access to, and copy, at reasonable times, any records that must be kept under the Conditions of this Permit;
9 10	I.E.9.c.	Inspect at reasonable times any portion of the Facility, equipment (including monitoring and control equipment), practices, or operations regulated or required under this Permit; and,
11 12	I.E.9.d.	Sample or monitor, at reasonable times, for the purposes of assuring Permit compliance or as otherwise authorized by state law, as amended, for substances or parameters at any location.
13	I.E.10.	Monitoring and Records
14 15 16 17 18 19 20	I.E.10.a.	Samples and measurements taken by the Permittees for the purpose of monitoring required by this Permit shall be representative of the monitored activity. Sampling methods shall be in accordance with WAC 173-303-110 or 40 CFR 261, unless otherwise specified in this Permit or agreed to in writing by the Department. Analytical methods shall be as specified in the most recently published test procedure of the documents cited in WAC 173-303-110(3)(a) through (d), unless otherwise specified in this Permit or agreed to in writing by the Department.
21 22 23 24 25 26 27 28	I.E.10.b.	The Permittees shall retain at the TSD unit(s), or other location approved by the Department, as specified in Parts III, V, and/or VI of this Permit, records of monitoring information required for compliance with this Permit, including calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation, copies of reports and records required by this Permit, and records of data used to complete the application for this Permit for a period of at least ten (10) years from the date of the sample, measurement, report, or application, unless otherwise required for certain information by other Conditions of this Permit. This information may be retained on electronic media.
29 30 31 32 33 34	I.E.10.c.	The Permittees shall retain at the Facility, or other approved location, records of all monitoring and maintenance records, copies of all reports and records required by this Permit, and records of all data used to complete the application for this Permit which are not associated with a particular TSD unit for a period of at least ten (10) years from the date of certification of completion of post-closure care or corrective action for the Facility, whichever is later. This information may be retained on electronic media.
35 36 37 38	I.E.10.d.	The record retention period may be extended by request of the Department at any time by notification, in writing, to the Permittees and is automatically extended during the course of any unresolved enforcement action regarding this Facility to ten (10) years beyond the conclusion of the enforcement action.
39	I.E.10.e.	Records of monitoring information shall include:
40		i. The date, exact place and time of sampling or measurements;
41		ii. The individual who performed the sampling or measurements and their affiliation;
42		iii. The dates the analyses were performed;
43		iv. The individual(s) who performed the analyses and their affiliation;

Revision Number 4A

Expiration Date: September 27, 2004

Page 16 of 76

The analytical techniques or methods used; and, 1 V. The results of such analyses. 2 vi. Reporting Planned Changes 3 I.E.11. The Permittees shall give notice to the Department as soon as possible of any planned 4 physical alterations or additions to the Facility subject to this Permit. Such notice does not 5 authorize any noncompliance with or modification of this Permit. 6 I.E.12. Certification of Construction or Modification 7 The Permittees may not commence treatment, storage, or disposal of dangerous wastes in a 8 new or modified portion of TSD units subject to this Permit until: 9 The Permittees have submitted to the Department, by certified mail, overnight express 10 mail, or hand delivery, a letter signed by the Permittees and a registered professional 11 engineer stating that the TSD unit has been constructed or modified in compliance with 12 the Conditions of this Permit; and, 13 The Department has inspected the modified or newly constructed TSD unit, and finds ii. 14 that it is in compliance with the Conditions of this Permit; or 15 iii. Within 15 days of the date of receipt of the Permittees' letter, the Permittees have not 16 received notice from the Department of its intent to inspect, prior inspection is waived, 17 and the Permittees may commence treatment, storage, and disposal of dangerous waste. 18 Anticipated Noncompliance 19 I.E.13. The Permittees shall give at least 30 days advance notice to the Department of any planned 20 changes in the Facility subject to this Permit or planned activity which might result in 21 noncompliance with Permit requirements. 22 If 30 days advance notice is not possible, then the Permittees shall give notice immediately 23 after the Permittees become aware of the anticipated noncompliance. Such notice does not 24 authorize any noncompliance with or modification of this Permit. 25 I.E.14. **Transfer of Permits** 26 27 This Permit may be transferred to a new owner only if it is modified or revoked and reissued pursuant to WAC 173-303-830(3)(b). The Permit may be transferred to a new co-operator in 28 29 accordance with the provisions of WAC 173-303-830(2). Before transferring ownership or operation of the Facility during its operating life, the Permittees shall notify the new owner or 30 operator in writing of the requirements of WAC 173-303-600 and -806 and this Permit. 31 I.E.15. 32 **Immediate Reporting** 33 I.E.15.a. The Permittees shall verbally report to the Department any release of dangerous waste or 34 hazardous substances, or any noncompliance with the Permit which may endanger human health or the environment. Any such information shall be reported immediately after the 35 36 Permittees become aware of the circumstances. 37 I.E.15.b. The immediate verbal report shall contain all the information needed to determine the nature and extent of any threat to human health and the environment, including the following: 38

ii. Name, location, and telephone number of the unit at which the release occurred;

Name, address, and telephone number of the Permittee responsible for the release or

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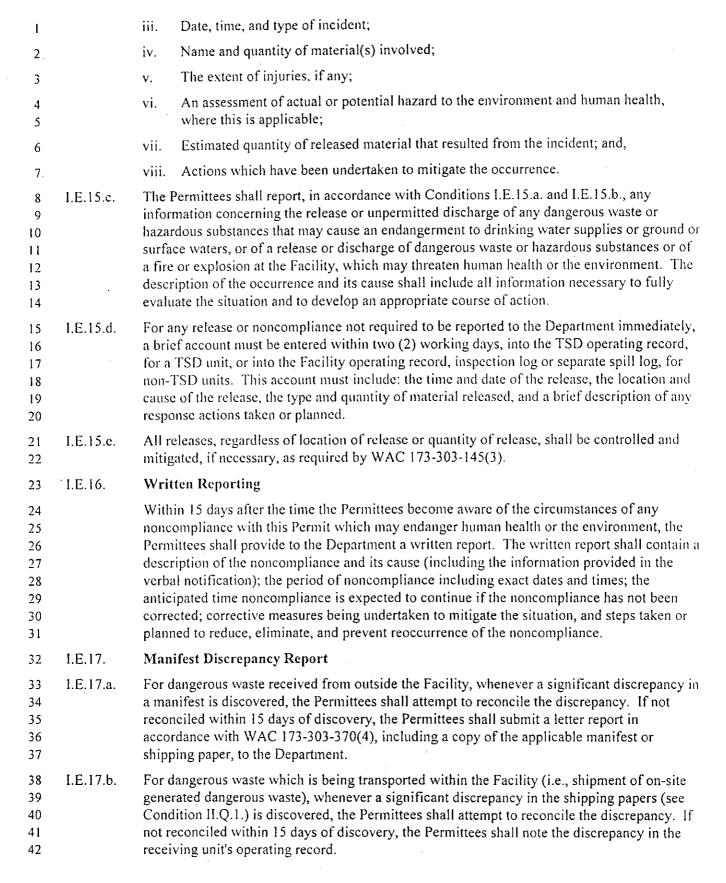
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noncompliant activity;

Revision Number 4A

Expiration Date: September 27, 2004

Page 17 of 76



Revision Number 4A

Expiration Date: September 27, 2004

Page 18 of 76

I.E.18. Unmanifested Waste Report 1 The Permittees shall follow the provisions of WAC 173-303-370 for the receipt of any 2 dangerous waste shipment from off-site. The Permittees shall also submit a report in 3 accordance with WAC 173-303-390(1) to the Department within 15 days of receipt of any 4 unmanifested dangerous waste shipment received from off-site sources. 5 6 I.E.19. Other Noncompliance 7 The Permittees shall report to the Department all instances of noncompliance not otherwise required to be reported elsewhere in this Permit at the time the Annual Dangerous Waste 8 9 Report is submitted. I.E.20. Other Information 10 Whenever the Permittees become aware that they have failed to submit any relevant facts in a 11 permit application, closure plan, or post-closure plan, or submitted incorrect information in a 12 permit application, closure plan, or post-closure plan, or in any report to the Department, the 13 Permittees shall promptly submit such facts or corrected information. 14 15 I.E.21. Reports, Notifications and Submissions All written reports, notifications or other submissions which are required by this Permit to be 16 sent or given to the Director or Department should be sent certified mail, overnight express 17 mail, or hand delivered to: 18 Department of Ecology 19 200 Area Section 20 1315 West Fourth Avenue 21 Kennewick, Washington 99336 22 Telephone: (509) 735-7581 23 24 Telephonic and oral reports/notifications also need to be provided to the Department's 25 Kennewick Office. 26 27 This is the current phone number and address and may be subject to change. The Department shall give the Permittees written notice of a change in address or telephone number. It is the 28 29 responsibility of the Permittees to ensure any required reports, notifications, or other submissions are transmitted to the addressee listed in this Condition. However, the 30 31 Permittees shall not be responsible for ensuring verbal and written correspondence reaches a new address or telephone number until after their receipt of the Department's written 32 notification. 33 34 I.E.22. Annual Report 35 The Permittees shall comply with the annual reporting requirements of WAC 173-303-36 390(2)(a) through (e) and (g). 37 I.F. SIGNATORY REQUIREMENT 38 All applications, reports, or information submitted to the Department which require certification shall be signed and certified in accordance with WAC 173-303-810(12) and (13). 39 40 All other reports required by this Permit and other information requested by the Department shall be signed in accordance with WAC 173-303-810(12). 41

Revision Number 4A

Expiration Date: September 27, 2004

Page 19 of 76

1	I.G.	CONFIDENTIAL INFORMATION
2		The Permittees may claim confidential any information required to be submitted by this Permit, at the time of submission, in accordance with WAC 173-303-810(15).
4	I.H.	DOCUMENTS TO BE MAINTAINED AT FACILITY SITE
5 6 7		The Permittees shall maintain at the Facility, or some other location approved by the Department, the following documents and amendments, revisions, and modifications to these documents:
8		1. This Permit and all attachments;
9 10		2. All dangerous waste Part B permit applications, post-closure permit applications, and closure plans; and,
11		3. The Facility Operating Record.
12 13		These documents shall be maintained for ten (10) years after post-closure care or corrective action for the Facility, whichever is later, has been completed and certified as complete.

Revision Number 4A

Expiration Date: September 27, 2004

Page 20 of 76

PART II - GENERAL FACILITY CONDITIONS I 2 II.A. FACILITY CONTINGENCY PLAN The Permittees shall immediately carry out the provisions of the Contingency Plan as 3 II.A.1. provided in Appendix 7A of Attachment 33, pursuant to WAC 173-303-360(2), whenever 4 there is a release of dangerous waste or dangerous waste constituents, or other emergency 5 circumstance, either of which threatens human health or the environment. 6 The Permittees shall comply with the requirements of WAC 173-303-350(4), as provided in 7 II.A.2. the Hanford Facility Contingency Plan (Appendix 7A of Attachment 33). The Hanford 8 Facility Contingency Plan contains reference to unit-specific contingency plans included in 9 Part III of this Permit. 10 The Permittees shall review and amend, if necessary, the Hanford Facility Contingency Plan, 11 II.A.3. as provided in Permit Appendix 7A of Attachment 33, pursuant to WAC 173-303-350(5) and 12 in accordance with the provisions of WAC 173-303-830(4). The plan shall be amended 13 within a period of time agreed upon by the Department. 14 The Permittees shall comply with the requirements of WAC 173-303-350(3) and -360(1) II.A.4. 15 concerning the emergency coordinator, except the names and home telephone numbers will be 16 on file with the single point-of-contact, phone number (509) 373-3800 or 375-2400 as 17 described in the Hanford Facility Contingency Plan. 18 19 II.A.5. [Reserved] 20 II.B. PREPAREDNESS AND PREVENTION II.B.1. The Permittees shall equip the Facility with the equipment specified in the Hanford Facility 21 Contingency Plan (Appendix 7A of Attachment 33) pursuant to WAC 173-303-340(1). Unit-22 specific preparedness and prevention provisions are included in Parts III, V, and/or VI of this 23 Permit. 24 II.B.2. 25 The Permittees shall test and maintain the equipment specified in the previous condition as necessary to assure proper operation in the event of emergency. 26 II.B.3. 27 The Permittees shall maintain access to communications or alarms pursuant to WAC 173-303-340(2), as provided in the Hanford Facility Contingency Plan (Appendix 7A of 28 Attachment 33) and unit-specific contingency plans. 29 II.B.4. The Permittees shall comply with WAC 173-303-340(4) and WAC 173-303-355(1) pertaining 30 to arrangements with local authorities. 31 II.C. 32 PERSONNEL TRAINING 33 II.C.1. The Permittees shall conduct personnel training as required by WAC 173-303-330. The Permittees shall maintain documents in accordance with WAC 173-303-330(2) and (3). 34 Training records may be maintained in the Hanford Facility operating record or on electronic 35 36 data storage. All Hanford Facility personnel shall receive general Facility training within six (6) months of II.C.2. 37 hire. This training shall provide personnel with orientation of dangerous waste management 38 39 activities being conducted on the Hanford Facility. This training shall include: Description of emergency signals and appropriate personnel response, II.C.2.a. 40 Identification of contacts for information regarding dangerous waste management activities. 41 II.C.2.b.

Introduction to waste minimization concepts,

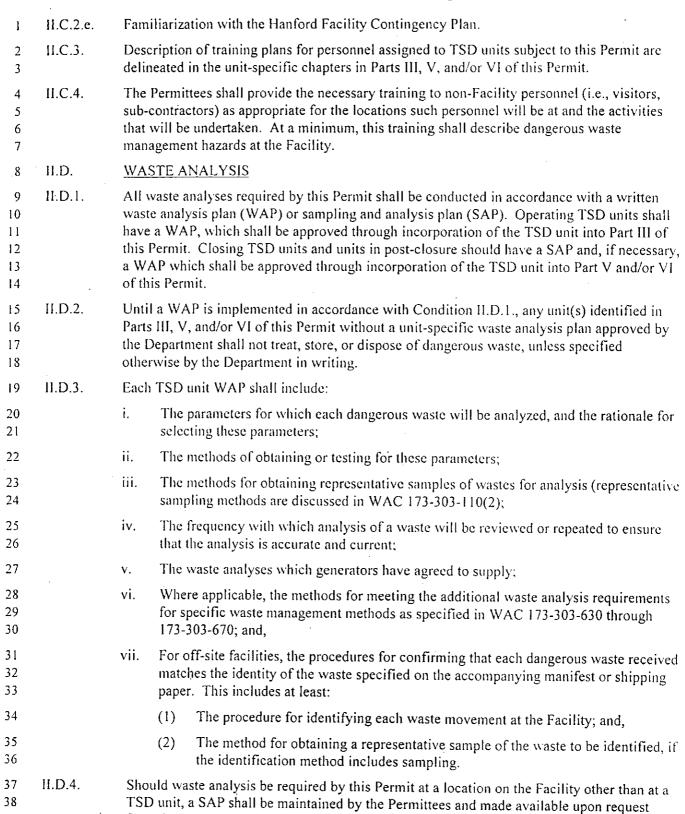
II.C.2.c.

42

Revision Number 4A

Expiration Date: September 27, 2004

Page 21 of 76



from the Department. Any SAP required by this Permit not associated with a particular TSD

unit shall include the elements of Conditions II.D.3.(i) through II.D.3.(iv).

39 40

Revision Number 4A

Expiration Date: September 27, 2004

Page 22 of 76

2 3 4 5 6 7	1I.E.1.	All WAPs and SAPs required by this Permit shall include a quality assurance/quality contro (QA/QC) plan, or equivalent, to document all monitoring procedures so as to ensure that all information, data, and resulting decisions are technically sound, statistically valid, and properly documented. Each QA/QC plan shall include, or contain a reference to another document which will be used and includes, the elements defined in Conditions II.E.2. and II.E.3. The QA/QC plan may be part of a SAP, WAP, or equivalent.			
8	II.E.2.	Each	QA/Q	QC plan shall contain a Data Quality Assurance Plan which includes the following:	
9	II.E.2.a.	A Da	ata Co	llection Strategy section including, but not limited to, the following:	
10 11		i.		escription of the intended uses for the data, and the necessary level of precision and racy for these intended uses; and,	
12 13		ii.		escription of methods and procedures to be used to assess the precision, accuracy, completeness of the measurement data;	
14	II.E.2.b.	A Sa	mplin	g section which shall include or describe and reference or cite:	
15 16 ·		i.		pling methods including the identification of sampling equipment, a description of ing procedures, and a description of decontamination procedures to be used;	
17 18		ii,		eria for selecting appropriate sampling locations, depths, etc., or identification and fication of sample collection points and frequencies;	
19 20 21		iii.	guid	eria for providing a statistically sufficient number of samples as defined in EPA ance or criteria for determining a technically sufficient number of measurements to the needs of the project as determined through the DQO planning process;	
22	•	iv.	Metl	nods for, or specification of, measuring all necessary ancillary data;	
23 24		v.		eria for, or specification of, determining conditions under which sampling should onducted;	
25 26		vi.		eria for establishing, or specification of, which parameters are to be measured at sample collection point and the frequency that each parameter is to be measured;	
27 28		vii.		eria for, or specification of, identifying the type of sampling (e.g., composites vs. s) and number of samples to be collected;	
29 30	•	viii.		eria for, or specification of, measures to be taken to prevent contamination of the bling equipment and cross contamination between sampling points;	
31 32		ix.		nods and documentation of field sampling operations and procedure descriptions, propriate, including:	
33 34			(1)	Documentation of procedures for preparation of reagents or supplies which become an integral part of the sample (e.g., filters and absorbing reagents);	
35 36			(2)	Procedure descriptions and forms for recording the exact location, sampling conditions, sampling equipment, and visual condition of samples;	
37			(3)	Documentation of specific sample preservation method;	
38			(4)	Calibration of field devices;	
39			(5)	Collection of replicate samples;	
40			(6)	Submission of field-biased blanks, where appropriate:	

QUALITY ASSURANCE/QUALITY CONTROL

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II.E.

Revision Number 4A

Expiration Date: September 27, 2004
Page 23 of 76

1			(7)	Potential interferences present at the facility;
2			(8)	Field equipment listing and sample containers;
3			(9)	Sampling order; and,
4			(10)	Descriptions of decontamination procedures.
5		х.	Selec	ction of appropriate sample containers, as applicable;
6		xi.	Sam	ple preservation methods, as applicable; and,
7		xii.	Chai	n-of-custody procedure descriptions as applicable, including:
8 9			(1)	Standardized field tracking reporting forms to establish sample custody in the field prior to and during shipment; and,
10 11 12			(2)	Pre-prepared sample labels containing all information necessary for effective sample tracking, except where such information is generated in the field, in which case, blank spaces shall be provided on the pre-prepared sampling label.
13	II.E.2.c.	Whe	re app	licable, a Field Measurements section which shall address:
14		i.	Sele	cting appropriate field measurement locations, depths, etc.;
15 16 17		ii.	guid	iding a statistically sufficient number of field measurements as defined in EPA ance or criteria for determining a technically sufficient number of measurements to the needs of the project as determined through the DQO process;
18		iii.	Mea	suring all necessary ancillary data;
19		iv.	Dete	rmining conditions under which field measurements should be conducted;
20 21		v.		ermining which media are to be addressed by appropriate field measurements (e.g., and water, air, soil, sediment, etc.);
22		vi.	Dete	ermining which parameters are to be measured and where;
23 24		vii.	Seleand,	cting the frequency of field measurement and length of field measurements period:
25		viii.	Doc	umenting field measurement operations and procedures, including:
26 27			(1)	Descriptions of procedures and forms for recording raw data and the specific location, time, and sampling conditions;
28			(2)	Calibration of field devices;
29			(3)	Collection of replicate measurements;
30			(4)	Submission of field-biased blanks, where appropriate;
31			(5)	Potential interferences present at the facility;
32			(6)	Field equipment listing; and,
33			(7)	Descriptions of decontamination procedures.
34	II.E.2.d.	Whe	re app	licable, a Sample Analysis section which shall specify the following:
35	•	i.	Chai	n-of-custody procedures, including:
36 37			(1)	Certification that all samples obtained for analysis will be delivered to a responsible person at the recipient laboratory who is authorized to sign for

Revision Number 4A

Expiration Date: September 27, 2004

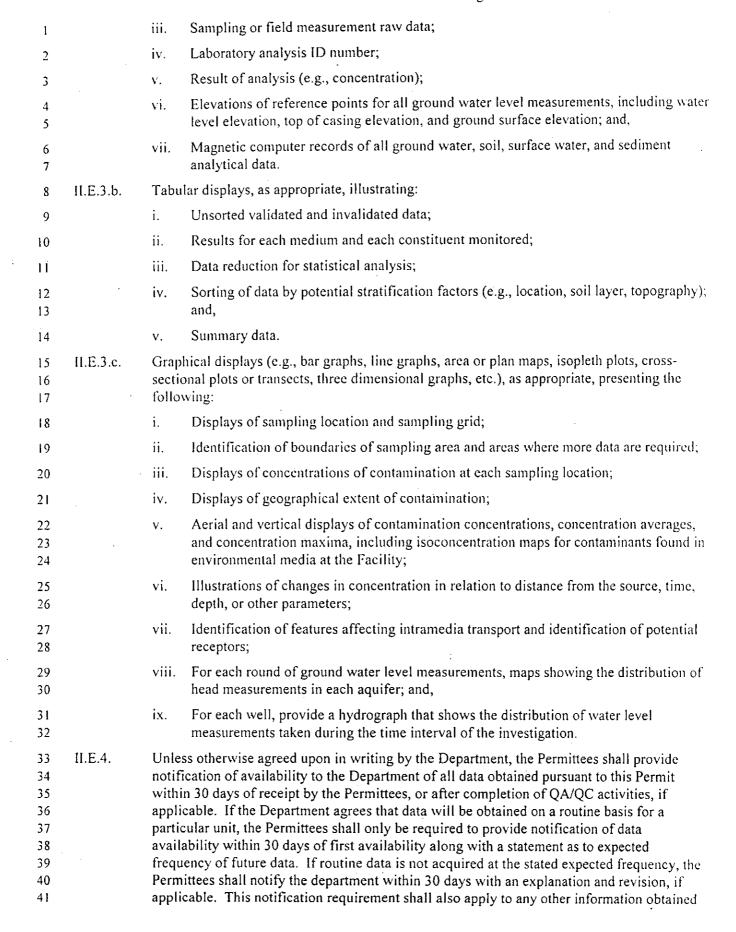
Page 24 of 76

1 2				incoming field samples, obtain documents of shipment, and verify the data entered onto the sample custody records;
3			(2)	Provision for a laboratory sample custody log; and,
4 5			(3)	Specification of chain-of-custody procedures for sample handling, storage, and disbursement for analysis.
6		ii.	Samp	ole storage procedure descriptions and storage times;
7		iii.	Samp	ple preparation methods;
8		iv.	Desc	riptions of analytical procedures, including:
9			(1)	Scope and application of the procedure;
10			(2)	Sample matrix;
П			(3)	Potential interferences;
12	•		(4)	Precision and accuracy of the methodology; and,
13			(5)	Method detection limits.
14		v.	Desc	riptions of calibration procedures and frequency;
15		vi.	Data	reduction, validation, and reporting;
16 17		vii.		nal laboratory quality control checks, laboratory performance, and systems audits frequency, including:
18			(1)	Method blank(s);
19			(2)	Laboratory control sample(s);
20			(3)	Calibration check sample(s);
21			(4)	Replicate sample(s);
22			(5)	Matrix-spiked sample(s);
23			(6)	"Blind" quality control;
24			(7)	Control charts;
25			(8)	Surrogate samples;
26			(9)	Zero and span gases; and,
27			(10)	Reagent quality control checks.
28 29 30 31 32 33 34	II.E.3.	track proce proce plan and i	data a edures edures shall a	OC plan shall include a Data Management Plan, or equivalent, to document and and results. This plan shall identify and establish data documentation materials and project or unit file requirements, and project-related progress reporting and documents. The storage location for the raw data shall be identified. The also provide the format to be used to record and, for projects, present the validated atted data and conclusions. The Data Management Plan shall include the following le:
35	II.E.3.a.	A da	ta reco	ord including the following:
36		i.	Uniq	ue sample or field measurement code;
37 38		ii.		pling or field measurement location including surveyed horizontal coordinates and ation of the sample location, and sample or measurement type;

Revision Number 4A

Expiration Date: September 27, 2004

Page 25 of 76



Revision Number 4A

Expiration Date: September 27, 2004

Page 26 of 76

from activities conducted, or data obtained, that may influence activities pursuant to this 1 Permit. 2 The level of OA/QC for the collection, preservation, transportation, and analysis of each 3 H.E.5. sample which is required for implementation of this Permit may be based upon Department 4 approved data quality objectives for the sample. These data quality objectives shall be 5 approved by the Department, in writing, or through incorporation of unit plans and permits 6 into Parts III, V, and/or VI of this Permit. 7 GROUNDWATER AND VADOSE ZONE MONITORING II.F. 8 The Permittees shall comply with the groundwater monitoring requirements of WAC 173-9 303-645. This Condition shall apply only to those wells the Permittees use for the 10 11

The Permittees shall comply with the groundwater monitoring requirements of WAC 173-303-645. This Condition shall apply only to those wells the Permittees use for the groundwater monitoring programs applicable to the TSD units incorporated into Parts III, V, and/or VI of this Permit. Where releases from TSD units subject to this Permit have been documented or confirmed by investigation, or where vadose zone monitoring is proposed for integration with groundwater monitoring, the Permittees shall evaluate the applicability of vadose zone monitoring. The Permittees shall consult with the Department regarding the implementation of these requirements. If agreed to by the Department, integration of groundwater and vadose zone monitoring for reasons other than this Permit may be accommodated by this Permit. Results from other investigation activities shall be used whenever possible to supplement and/or replace sampling required by this Permit.

20 H.F.1. Purgewater Management

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Purgewater shall be handled in accordance with the requirements set forth in Attachment 5,

Purgewater Management Plan.

23 II.F.2. Well Remediation and Abandonment

24 II.F.2.a. The Permittees shall inspect the integrity of active resource protection wells as defined by WAC 173-160-030 subject to this Permit at least once every five (5) years. These inspections shall be recorded in the Operating Record. The Permittees shall prepare and maintain a plan and schedule by January 26, 1995, specifying the schedule and technical standards for this program. The Permittees shall provide a copy of this plan upon the request of the Department.

II.F.2.b. The permittees shall evaluate resource protection wells subject to this Permit according to 30 Sections 4.1. through 4.8.3. of the Hanford Well Remediation and Decommissioning Plan 31 (Attachment 6) and the Policy on Remediation of Existing Wells and Acceptance Criteria for 32 RCRA and CERCLA, June 1990 (Attachment 7) to determine if a well has a potential use as a 33 34 qualified well. The Permittees shall abandon or remediate unusable wells according to the requirements of Chapter 18.104 RCW, Chapter 173-160 WAC, and Chapter 173-162 WAC to 35 ensure that the integrity of wells subject to this Permit is maintained. The timeframe for this 36 37 remediation will be specified in Parts III, V, and/or VI of this Permit.

The Department shall receive notice in writing at least 72 hours before the Permittees remediate (excluding maintenance activities) or abandon any well subject to this Permit.

For wells subject to this Permit, the Permittees shall achieve full compliance with Chapter 173-160 WAC and Chapter 18.104 RCW consistent with a rolling five (5) year schedule agreed to by the Department and the Permittees. This process shall be completed by the year 2012.

Revision Number 4A

Expiration Date: September 27, 2004

Page 27 of 76

1	II.F.3.	Well Construction
2		All wells constructed pursuant to this Permit shall be constructed in compliance with Chapter 173-160 WAC.
4	II.G.	SITING CRITERIA
5 6		The Permittees shall comply with the applicable notice of intent and siting criteria of WAC 173-303-281 and WAC 173-303-282, respectively.
7	II.H.	RECORDKEEPING AND REPORTING
8 9		In addition to the recordkeeping and reporting requirements specified elsewhere in this Permit, the Permittees shall comply with the following:
10	II.H.1.	Cost Estimate for Facility Closure
11 12 13 14		The Permittees shall submit an annual report updating projections of anticipated costs for closure and post-closure of TSD units incorporated into Parts III, V, and/or VI of this Permit. This report will be submitted annually, by October 31, to the Department and reflect cost updates as of September 30, of the past Fiscal Year.
15	II.H.2.	Cost Estimate for Post-Closure Monitoring and Maintenance
16 17 18 19		The Permittees shall submit an annual report updating projections of anticipated costs for post-closure monitoring and maintenance for TSD units incorporated into Parts III, V, and/or VI of this Permit. This report will be submitted annually, by October 31, to the Department and reflect cost updates as of September 30, of the past Fiscal Year.
20	II.H.3.	The Permittees are exempt from the requirements of WAC 173-303-620
21	11.f.	FACILITY OPERATING RECORD
22 23 24 25 26 27 28 29 30 31	II.I.1.	The Permittees shall maintain a written Facility Operating Record until ten (10) years after post-closure or corrective action is complete and certified for the Facility, whichever is later. Except as specifically provided otherwise in this Permit, the Permittees shall also record all information referenced in this Permit in the Facility Operating Record within seven (7) working days after the information becomes available. A TSD unit-specific operating record shall be maintained for each TSD unit at a location identified in Parts III, V, and VI of this Permit. Each TSD unit-specific operating record shall be included by reference in the Facility Operating Record. Information required in each TSD unit-specific operating record is identified on a unit-by-unit basis in Part III, V, or VI of this Permit. The Facility Operating Record shall include, but not limited to, the following information:
32 33 34 35 36 37 38 39	H.I.1.a.	A description of the system(s) currently utilized to identify and map solid waste management units and their locations. The description of the system(s) is required to include an identification of on-site access to the system's data, and an on-site contact name and telephone number. In addition to, or as part of, this system(s), the Permittees shall also maintain a list identifying active 90-day waste storage areas and dangerous waste satellite accumulation areas and their locations. The list shall identify the location, the predominant waste types managed at the area, and a date identifying when the list was compiled. Maps shall be provided by the Permittees upon request by the Department;
40	II.I.1.b.	Records and results of waste analyses required by WAC 173-303-300;
41 42	II.I.1.c.	An identification of the system(s) currently utilized to generate Occurrence Reports. The identification of the system(s) is required to include a description, an identification of an on-

Revision Number 4A

Expiration Date: September 27, 2004

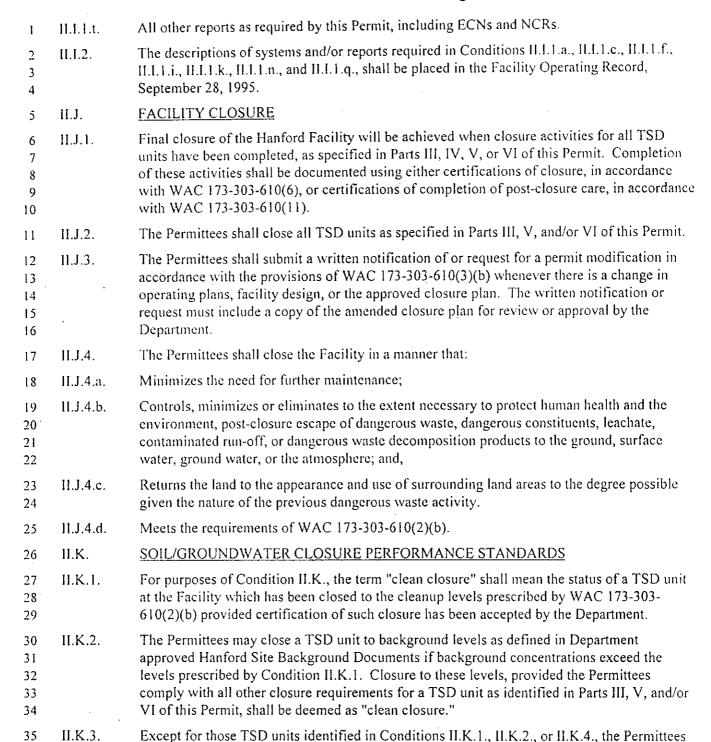
Page 28 of 76

1 2		site location of hard-copy Occurrence Reports, an identification of on-site access to the system's data, and an on-site contact name and telephone number;
3	II.I.1.d.	Copies of all unmanifested waste reports;
4 5	II.I.1.e.	Hanford Facility Contingency Plan as well as summary reports and details of all incidents that require implementing the Contingency Plan, as specified in WAC 173-303-360(2)(k);
6 7 8 9	H.I.1.f.	An identification of the system(s) currently utilized and being developed to record personnel training records and to develop training plans. The identification of the system(s) is required to include a description, an identification of on-site access to the system's data, and an on-site contact name and telephone number;
10 11 12	II.1.1.g.	Preparedness and prevention arrangements made pursuant to WAC 173-303-340(4) and documentation of refusal by state or local authorities that have declined to enter into agreements in accordance with WAC 173-303-340(5);
13	H.I.A.h.	[Reserved]
14 15 16	II.I.1.i.	An identification and description of the report containing closure and post-closure cost estimates required by Conditions II.H.1. and II.H.2. The identification shall provide the on-site location and document number of the report;
17 18 19	H.I.1.j.	Documentation (e.g., waste profile sheets) of all dangerous waste transported to or from any TSD unit subject to this Permit. This documentation shall be maintained in the receiving unit's operating record from the time the waste is received;
20 21 22 23 24	H.I.1.k.	An identification of the system(s) currently utilized to cross-reference waste locations to specific manifest document numbers. The identification of the system(s) is required to include a thorough description, an identification of an on-site location of a hard-copy data report, an identification of on-site access to the system's data, and an on-site contact name and telephone number;
25	П.1.1.1.	[Reserved]
26	II.I.1.m.	Annual Reports required by this Permit;
27 28 29 30 31 32 33	II.I.1.n.	An identification of all systems currently utilized to record monitoring information, including all calibration and maintenance records, and all original strip chart recordings for continuous monitoring instrumentation. The identification of systems shall include a description of the systems. The descriptions shall include a confirmation that the criteria of Condition I.E.10 e. is provided by the utilization of the system. The identification of the systems shall also include an identification of on-site access to the system's data, an on-site contact name and telephone number;
34	II.I.1.o.	[Reserved]
35	H.I.1.p.	Summaries of all records of groundwater corrective action required by WAC 173-303-645;
36 37 38 39 40 41	II.I.1.q.	An identification of the system(s) currently being utilized and being developed to evaluate compliance with the Conditions of this Permit and with Chapter 173-303 WAC. The identification of the system(s) shall include a description of the system(s), an identification of on-site access to the system's data, and an on-site contact name and telephone number. The description of the system(s) shall also include a definition of which portion(s) of the system(s) are accessible to the Department;
42	II.I.1.r.	All deed notifications required by this Permit (to be included by reference);
43	II.I.1.s.	All inspection reports required by this Permit; and,

Revision Number 4A

Expiration Date: September 27, 2004

Page 29 of 76



For "modified closures," the Permittees shall provide institutional controls in accordance with WAC 173-340-440 which restricts access to the TSD unit for a minimum of five (5) years

as a "modified closure."

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may close a TSD unit to a cleanup level specified under Method C of Chapter 173-340 WAC.

Closure of a TSD unit to these levels, provided the Permittees comply with all other closure

provided the Permittees comply with Conditions II.K.3.a. through II.K.3.c., shall be deemed

requirements for the TSD unit as specified in Parts III, V, and/or VI of the Permit, and

Revision Number 4A

Expiration Date: September 27, 2004

Page 30 of 76

following completion of closure. The specific details and duration of institutional controls shall be specified in Parts III, V, and/or VI of this Permit for a particular TSD unit.

- For "modified closures," the Permittees shall provide periodic assessments of the TSD unit to II.K.3.b. 3 determine the effectiveness of the closure. The specific details of the periodic assessments 4 shall be specified in Parts III, V, and/or VI of this Permit. The periodic assessments shall 5 include, as a minimum, a compliance monitoring plan in accordance with WAC 173-340-410 6 that will address the assessment requirements on a unit by unit basis. At least one (1) 7 assessment activity shall take place after a period of five (5) years from the completion of 8 closure, which will demonstrate whether the soils and groundwater have been maintained at 9 or below the allowed concentrations as specified in Parts III, V, or VI of this Permit. Should 10 the required assessment activities identify contamination above the allowable limits as 11 specified in Parts III, V, and/or VI, the TSD unit must be further remediated or the 12 requirements of II.K.4. must be followed. Should the required assessment activities 13 demonstrate that contamination has diminished or remained the same, the Permittees may 14 request that the Department reduce or eliminate the assessment activities and/or institutional 15 controls. 16
- 17 H.K.3.c. For "modified closures," the Permittees shall specify the specific activities required by this Condition in a post-closure permit application.
- For any TSD unit which Conditions II.K.1., II.K.2., or II.K.3., are not chosen as the closure option, closing the TSD unit as a landfill may be selected. Closure and post-closure of the TSD unit as a landfill must follow the procedures and requirements specified in WAC 173-303-610.
- 23 II.K.5. The cleanup option selected shall be specified in Parts III, V, and/or VI of this Permit and shall be chosen with consideration of the potential future site use for that TSD unit/area.
 25 Definitions contained within Chapter 173-340 WAC shall apply to Condition II.K. where definitions are not otherwise provided by this Permit, the FFACO, or Chapter 173-303 WAC.
- Deviations from a TSD unit closure plan required by unforeseen circumstances encountered during closure activities which do not impact the overall closure strategy but provide equivalent results shall be documented in the TSD unit-specific operating record and made available to the Department upon request or during the course of an inspection.
- Where agreed to by the Department, integration of other statutorily or regulatory mandated II.K.7. 31 cleanups may be accommodated by this Permit. Results from other cleanup investigation 32 activities shall be used whenever possible to supplement and/or replace TSD unit closure 33 investigation activities. All, or appropriate parts of, multipurpose cleanup and closure 34 documents can be incorporated into this Permit through the Permit modification process. 35 Cleanup and closures conducted under any statutory authority with oversight by either the 36 Department or the Agency which meets the equivalent of the technical requirements of 37 Conditions II.K.1. through II.K.4. may be considered as satisfying the requirements of this 38 39 Permit.

40 II.L. DESIGN AND OPERATION OF THE FACILITY

41 II.L.1. Proper Design and Construction

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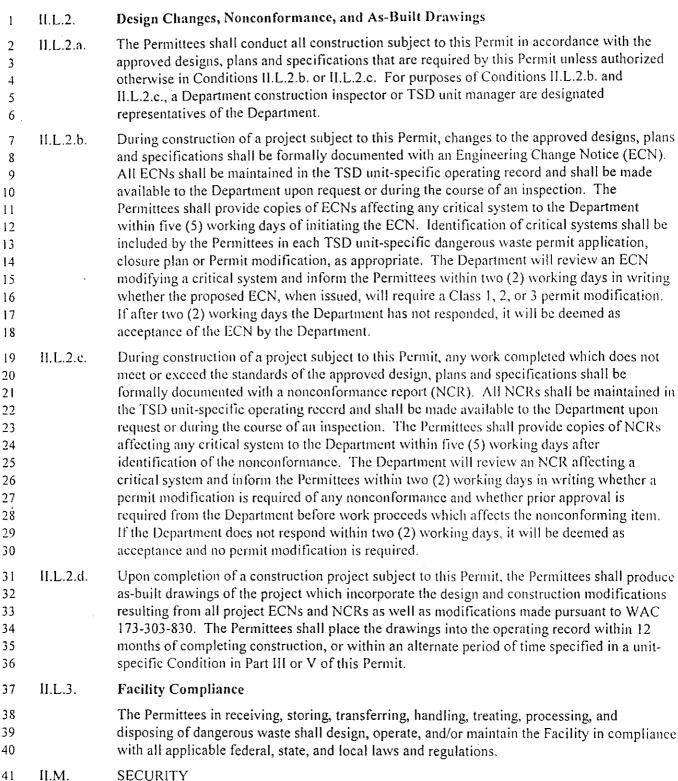
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44 45 The Permittees shall design, construct, maintain, and operate the Facility to minimize the possibility of a fire, explosion, or any unplanned sudden or non-sudden release of hazardous substances to air, soil, ground water, or surface water which could threaten human health or the environment.

Revision Number 4A

Expiration Date: September 27, 2004

Page 31 of 76



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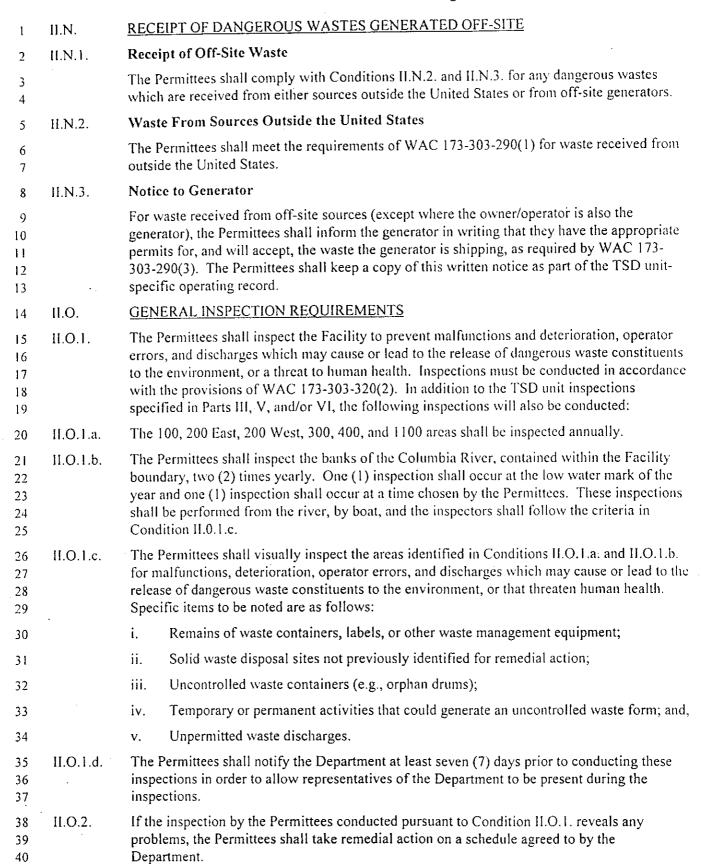
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The Permittees shall comply with the security provisions of WAC 173-303-310. The Permittees may comply with the requirements of WAC 173-303-310(2) on a unit-by-unit basis.

Revision Number 4A

Expiration Date: September 27, 2004

Page 32 of 76



Revision Number 4A

Expiration Date: September 27, 2004

Page 33 of 76

l 2	II.O.3.	The inspection of high radiation areas will be addressed on a case-by-case basis in either Part III of this Permit or prior to the inspections required in Condition II.O.1.
3	II.P.	MANIFEST SYSTEM
4 5	II.P.1.	The Permittees shall comply with the manifest requirements of WAC 173-303-370 for waste received from off-site and WAC 173-303-180 for waste shipped off-site.
6 7 8	II.P.2.	Transportation of dangerous wastes along State Highways 240, 24, and 243, and Route 4 South (Stevens Drive) south of the Wye Barricade, if such routes are not closed to general public access at the time of shipment, shall be manifested pursuant to Condition II.P.1.
9	II.Q.	ON-SITE TRANSPORTATION
10 11 12 13 14	II.Q.1.	Documentation must accompany any on-site dangerous waste which is transported to or from any TSD unit subject to this Permit through or within the 600 Area, unless the roadway is closed to general public access at the time of shipment. Waste transported by rail or by pipeline is exempt from this Condition. This documentation shall include the following information, unless other unit-specified provisions are designated in Part III or V:
15	II.Q.L.a.	Generator's name, location, and telephone number;
16	II.Q.1.b.	Receiving TSD unit's name, location, and telephone number;
17	II.Q.1.c.	Description of waste;
18	11.Q.1.d.	Number and type of containers;
19	II.Q. L.e.	Total quantity of waste;
20	II.Q.1.f.	Unit volume/weight;
21	II.Q.1.g.	Dangerous waste number(s); and,
22	II.Q.1.h.	Any special handling instructions.
23 24	II.Q.2.	All non-containerized solid, dangerous waste transported to or from TSD units subject to this Permit shall be covered to minimize the potential for material to escape during transport.
25	II.R.	EQUIVALENT MATERIALS
26 27 28 29 30	II.R.1.	The Permittees may substitute an equivalent or superior product for any equipment or materials specified in this Permit. Use of equivalent or superior products shall not be considered a modification of this Permit. A substitution will not be considered equivalent unless it is at least as effective as the original equipment or materials in protecting human health and the environment.
31 32 33 34	II.R.2.	The Permittees shall place in the operating record (within seven (7) days after the change is put into effect) the substitution documentation, accompanied by a narrative explanation, and the date the substitution became effective. The Department may judge the soundness of the substitution.
35 36 37 38 39	II.R.3.	If the Department determines that a substitution was not equivalent to the original, it will notify the Permittees that the Permittees' claim of equivalency has been denied, of the reasons for the denial, and that the original material or equipment must be used. If the product substitution is denied, the Permittees shall comply with the original approved product specification or find an acceptable substitution.

Revision Number 4A

Expiration Date: September 27, 2004

Page 34 of 76



Unless specifically identified otherwise in the FFACO, the Permittees shall comply with all Land Disposal Restriction requirements as set forth in WAC 173-303-140.

4 II.T. ACCESS AND INFORMATION

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To the extent that work required by this Permit must be done on property not owned or controlled by the Permittees, the Permittees must utilize their best efforts to obtain access and information at these locations.

II.U. MAPPING OF UNDERGROUND PIPING

- By September 30, 1996, the Permittees shall submit a report to the Department which II.U.1. 9 describes the procedures proposed to be used to compile the information required by 10 Conditions II.U.2., II.U.3., and II.U.4. The report shall describe the methods which will be 11 used to retrieve the piping information, the estimated accuracy of the data to be provided, 12 quality assurance and/or quality control techniques to be employed including field 13 verification activities (i.e., surveying, ground penetrating radar, etc.) to support information 14 gathered from existing drawings, and conceptual examples of the product which will be 15 submitted. 16
- By September 29, 1997, the Permittees shall make an initial submittal to the Department of 17 II.U.2. maps showing the location of dangerous waste underground pipelines (including active, 18 inactive, and abandoned pipelines which contain or contained dangerous waste subject to the 19 provisions of Chapter 173-303 WAC) on the Facility which are located outside of the fences 20 enclosing the 200 East, 200 West, 300, 400, 100N, and 100K Areas. These maps shall 21 identify the origin, destination, size, depth, and type (i.e., reinforced concrete, stainless steel, 22 cast iron, etc.) of each pipe and the location of their diversion boxes, valve pits, seal pots, 23 catch tanks, receiver tanks, and pumps, utilizing Washington State Plane Coordinates, NAD 24 83(91), meters. If the type of pipe material is not documented on existing drawings, the most 25 probable material type shall be provided. These maps shall be accompanied by a description 26 of the quality assurance and quality control measures used to compile the maps. 27
 - The age of all pipes required to be identified pursuant to this Condition shall be documented in an attachment to the submittal. If the age cannot be documented, an estimate of the age of the pipe shall be provided based upon best engineering judgment.
 - These maps, and any attachments, shall be maintained in the Facility Operating Record and updated annually after the initial submittal with new or revised information. Each map submittal required by this Condition shall incorporate information available six (6) months before the scheduled submittal date.
- II.U.3. By September 28, 1998, the Permittees shall make an initial submittal to the Department of 35 piping schematics for dangerous waste underground pipelines (including active, inactive, and 36 abandoned pipelines which contain or contained dangerous waste subject to the provisions of 37 Chapter 173-303 WAC) within the 200 East, 200 West, 300, 400, 100N, and 100K Areas. 38 The piping schematics shall identify the origin, destination, and direction of flow for each 39 pipe, as well as whether the pipe is active, inactive, or abandoned. These schematics need not 40 include the pipes within a fenced tank farm or within a building/structure. These schematics 41 42 shall be accompanied by a description of the quality assurance and quality control measures used to compile the maps. 43
- These schematics and any attachments, shall be maintained in the Facility Operating Record and updated annually after the initial submittal with new or revised information. Each map

Revision Number 4A

Expiration Date: September 27, 2004

Page 35 of 76

submittal required by this Condition shall incorporate information available six months before 1 the scheduled submittal date. 2 By September 28, 1998, the Permittees shall make an initial submittal to the Department of 3 II.U.4. maps showing the location of dangerous waste underground pipelines (including active, 4 inactive, and abandoned pipelines which contain or contained dangerous waste subject to the 5 provisions of Chapter 173-303 WAC) within the 200 East, 200 West, 300, 400, 100N, and 6 100K Areas. These maps will incorporate information available six months prior to the 7 scheduled submittal date. Thereafter, the maps will be updated on an annual basis to 8 incorporate additional information, as such information becomes available in accordance with 9 the FFACO milestone schedule. A schedule for the provision of map input shall be included 10 in the report specified in Condition II.U.1. 11 The maps shall identify the origin, destination, size, depth and type (i.e., reinforced concrete, 12 stainless steel, cast iron, etc.) of each pipe and the location of their diversion boxes, valve 13 pits, seal pots, catch tanks, receiver tanks, and pumps, and utilize Washington State Plan 14 Coordinates, NAD 83(91), meters. If the type of pipe material is not documented on existing 15 drawings, the most probable material type shall be provided. These maps need not include the 16 pipes within a fenced tank farm or within a building/structure. These maps shall be 17 accompanied by a description of the quality assurance/quality control used to compile the 18 19 maps. The age of all pipes required to be identified pursuant to this Condition shall be documented 20 in an attachment to the submittal. If the age cannot be documented, an estimate of the age of 21 the pipe shall be provided based upon best engineering judgment. 22 These maps, and any attachments, shall be maintained in the Facility Wide Operating Record 23 and updated annually after the initial submittal with new or revised information. 24

Revision Number 4A

Expiration Date: September 27, 2004

Page 36 of 76

1 II.V. MARKING OF UNDERGROUND PIPING

By September 29, 1997, the Permittees shall mark the underground pipelines identified in Condition II.U.2. These pipelines shall be marked at the point they pass beneath a fence enclosing the 200 East, 200 West, 300, 400, 100N, or 100K Areas, at their origin and destination, at any point they cross an improved road and every 100 meters along the pipeline corridor where practicable. The markers shall be labeled with a sign that reads "Buried Dangerous Waste Pipe" and shall be visible from a distance of 15 meters.

8 II.W. OTHER PERMITS AND/OR APPROVALS

- The Permittees shall be responsible for obtaining all other applicable federal, state, and local permits authorizing the development and operation of the Facility. To the extent that work required by this Permit must be done under a permit and/or approval pursuant to other regulatory authority, the Permittees shall use their best efforts to obtain such permits. Copies of all documents relating to actions taken, pursuant to this Condition, shall be kept in the operating record.
- 15 II.W.2. All other permits related to dangerous waste management activities are severable and enforceable through the permitting authority under which they are issued.
- 17 II.W.3. All air emissions from TSD units subject to this Permit shall comply with all applicable state
 18 and federal regulations pertaining to air emission controls, including but not limited to,
 19 Chapter 173-400 WAC, General Regulations for Air Pollution Sources; Chapter 173-460
 20 WAC, Controls for New Sources of Toxic Air Pollutants; and Chapter 173-480 WAC,
 21 Ambient Air Quality Standards and Emission Limits for Radionuclides.

22 II.X. <u>SCHEDULE</u> EXTENSIONS

- H.X.1. 23 The Permittees shall notify the Department in writing as soon as possible of any deviations or expected deviations from the schedules of this Permit. The Permittees shall include with the 24 notification all information supporting their claim that they have used best efforts to meet the 25 required schedules. If the Department determines that the Permittees have made best efforts 26 to meet the schedules of this Permit, the Department shall notify the Permittees in writing by 27 certified mail that the Permittees have been granted an extension. Such an extension shall not 28 require a permit modification under Condition I.C.3. Should the Department determine that 29 30 the Permittees have not made best efforts to meet the schedules of this Permit, the Department may take such action as deemed necessary. 31
- Copies of all correspondence regarding schedule extensions shall be kept in the operating record.
- 34 II.X.2. Any schedule extension granted through the approved change control process identified in the FFACO shall be incorporated into this Permit. Such a revision shall not require a Permit modification under Condition I.C.3.

Revision Number 4A

Expiration Date: September 27, 2004

Page 37 of 76

CHAPTER 1 2 616 Nonradioactive Dangerous Waste Storage Facility 3 The 616 Nonradioactive Dangerous Waste Storage Facility (NRDWSF) is an active storage unit for 4 dangerous wastes that are shipped to off-site commercial treatment or disposal facilities. This Chapter sets 5 forth the operating Conditions for this TSD unit. 6 COMPLIANCE WITH APPROVED PERMIT APPLICATION 7 III.1.A. The Permittees shall comply with all the requirements set forth in Attachment 8, including all 8 Class 1 and Class 3 Modifications specified below. Enforceable portions of the application 9 are listed below; all subsections, figures, and tables included in these portions are also 10 enforceable unless stated otherwise: 11 Part A, Form 3, Permit Application, Revision 7, March 1997 12 13 Section 2.1.3 The 616 Nonradioactive Dangerous Waste Storage Facility Description, from Class 1 Modification for quarter ending June 30, 1995 14 Section 2.2 Topographic Maps 15 Section 2.5 Performance Standards, from Class 1 Modification for quarter ending 16 June 30, 1995 17 Spills and Discharges Into the Environment, from Class 1 Modification for Section 2.7.1 18 quarter ending June 30, 1995 19 Section 2.8 Manifest System, from Class 1 Modification for quarter ending June 30, 20 1995 21 Waste Characteristics, from Class 1 Modification for quarter ending June Chapter 3.0 22 30, 1995 23 Chapter 4.0 Process Information, from Class 1 Modification for quarter ending June 24 25 30, 1995 26 Chapter 6.0 Procedures to Prevent Hazards, from Class 3 Modification submitted during Modification B 27 Chapter 7.0 Contingency Plan, from Class 1 Modification for quarter ending June 30, 28 1995 29 Chapter 8.0 30 Personnel Training, from Class 1 Modification for quarter ending September 1997 31 32 Chapter 11.0 Closure and Post-Closure Requirements, from Class 1 Modification for 33 quarter ending June 30, 1995 Chapter 12.0 34 Reporting and Recordkeeping, from Class 1 Modification for quarters ending June 30, 1995, and September 30, 1995 35 Section 13.7 Toxic Substance Control Act of 1976 36 37 Section 13.8 Other Requirements Drawing H-13-000014, 616 NRDWSF Topographic Map 38 Appendix 2A 39 Appendix 4B Drawing H-6-1553, Architectural Plan, Elevations and Sections, Rev. 3

PART III - UNIT-SPECIFIC CONDITIONS FOR FINAL STATUS OPERATIONS

Revision Number 4A

Expiration Date: September 27, 2004

Page 38 of 76

1 2 3		Appendix 4B	Drawing H-6-1556, Structural Plan and Sections, Rev. 4, and four engineering change notices from Class 1 Modification for quarter ending June 30, 1995
4 5		Appendix 7A	Building Emergency Plan - 616 Building, from Class 1 Modification for quarter ending December 31, 1994
6 7		Appendix 8A	Training Plan from Class 1 Modification for quarter ending September 30, 1997
8 9		Appendix 11B	Description of Procedures from Class 1 Modification for quarter ending June 30, 1995
10	III. I.B.	<u>AMENDMENTS</u>	TO THE APPROVED PERMIT APPLICATION
11 12 13 14 15	III.1.B.a.	following: "To be must be document identified or when thereafter, to ensur	1-17. Delete the first sentence of the paragraph and replace it with the acceptable at 616 NRDWSF, samples of non-radioactive waste streams ed to have been sent to a laboratory for waste profiling when newly ever the process used or raw materials usage changes, and at least annually re that the waste designation assigned by the Solid Waste Engineering staff curate and in compliance with land ban restrictions."
17 18	III.1.B.b.	_	and 30. The following line is added to the end of the paragraph: "The ation results shall be obtained in accordance with WAC 173-303-110."
19 20 21	III.1.B.c.	_	5 and 27. The address "7601 West Clearwater, Suite 102" shall be changed orth Avenue" and the telephone number "509-546-2990" shall be changed to

Revision Number 4A

Expiration Date: September 27, 2004

Page 39 of 76

CHAPTER 2 1 305-B Storage Facility 2 The 305-B Storage Facility (305-B) is an active storage unit for dangerous wastes and mixed wastes. 3 These wastes are derived primarily from research and development activities and laboratory activities in 4 the 300 Area. This Chapter sets forth the operating Conditions for this TSD unit. 5 COMPLIANCE WITH APPROVED PERMIT APPLICATION III.2.A. 6 The Permittees shall comply with all the requirements set forth in Attachment 18 including all 7 Class 1 Modifications specified below, and the amendments specified in Condition III.2.B. 8 Enforceable portions of the application are listed below; all subsections, figures, and tables 9 included in these portions are also enforceable unless stated otherwise: 10 Part A, Form 3, Permit Application, Revision 1 11 The 305-B Storage Unit Section 2.1.2 12 Section 2.2.1 General Requirement 13 Performance Standard Section 2.5 14 Buffer Monitoring Zones, from Class 1 modification for quarter ending Section 2.6 15 March 31, 1997 16 Section 2.8 Manifest System 17 Waste Characteristics Chapter 3.0 18 Chapter 4.0 Process Information, from Class 1 modification for quarter ending March 19 31, 1997 20 Chapter 6.0 Procedures to Prevent Hazards, from Class 1 modification for quarter 21 22 ending March 31, 1997 Chapter 7.0 Contingency Plan, from Class 1 modification for quarter ending March 31, 23 24 Personnel Training, from Class 1 modification for quarter ending June 30, 25 Chapter 8.0 26 Closure and Post-Closure Requirements, from Class 1 modification for Chapter 11.0 27 quarter ending June 30, 1997 28 29 Chapter 12.0 Reporting and Recordkeeping, from Class 1 modification for quarter ending June 30, 1997 30 Section 13.8 Toxic Substances Control Act, from Class 1 modification for quarter 31 ending June 30, 1997 32 33 Section 13.9 Other Requirements, from Class 1 modification for quarter ending June 34 30, 1997 35 Appendix 2A Hanford Site and 300-Area Topographic Maps, Plates 2-2 Through 2-9 III.2.B. AMENDMENTS TO THE APPROVED PERMIT APPLICATION 36 37 III.2.B.a. For all shipments of dangerous waste to or from this TSD unit, except for shipments which

occur wholly within the 300 Area, the Permittees shall comply with Conditions II.P. and II.O.

of this Permit regarding dangerous waste shipment manifesting and transportation.

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Revision Number 4A

Expiration Date: September 27, 2004

Page 40 of 76

Page 3-5, line 41. The following text is added: "The 305-B personnel shall collect from the III.2.B.b. generating unit(s) the information pursuant to 40 CFR 268.7(a) regarding Land Disposal 2 Restricted (LDR) wastes, the appropriate treatment standards, whether the waste meets the 3 treatment standards, and the certification that the waste meets the treatment standards, if 4 necessary, as well as any waste analysis data that supports the generator's determinations. If 5 this information is not supplied by the generating unit, then the 305-B personnel shall be 6 responsible for completion and transmittal of all subsequent information regarding LDR 7 wastes, pursuant to 40 CFR 268.7(b). All waste streams must be re-characterized at least 8 annually, or when generating unit and/or 305-B personnel have reason to believe the waste 9 stream has changed, to determine compliance with LDR requirements in 40 CFR 268." 10 . Page 3-9, line 16. The following is added to the end of this section: "Storage limits for all 11 III.2.B.c. chemicals are listed in Table 4-1, page 4-18, and 4-19 (Uniform Building Code, Table 12 numbers 9-A and 9-B). This table is incorporated into this section by reference." 13 Page 3-10, line 27. The following paragraphs are inserted into this section: III.2.B.d. 14 "Prior to acceptance of wastes at 305-B, confirmation of designation may be required (Section 15 3.2.4). The wastes which shall undergo confirmation of designation are identified in 16 Condition III.2.B.f. of this Permit and may be divided into two groups; those that easily yield 17 a representative sample (Category I), and those that do not (Category II). The steps for each 18 type are outlined below along with a description of which wastes fall into each category: 19 Category I. If a waste which easily yields a representative sample is received, a representative 20 sample will be taken from the waste containers selected. If more than one phase is present, 21 each phase must be tested individually. The following field tests will be performed as 22 appropriate for the waste stream: 23 Reactivity - HAZCATTM oxidizer, cyanide, and sulfide tests. These tests will not be 24 performed on materials known to be organic peroxides, ethers, and/or water reactive 25 compounds. 26 * Flashpoint/explosivity - by HAZCATTM flammability procedure, explosive 27 atmosphere meter, or a closed cup flashpoint measurement instrument. 28 pH - by pH meter¹ or pH paper (SW-846-9041)². This test will not be performed on non-29 aqueous materials. 30 * Halogenated organic compounds - by Chlor-D-TectTM kits. 3 I Volatile organic compounds - by photo or flame ionization tester¹, by gas chromatography 32 with or without mass spectrometry, or by melting point and/or boiling point determination. 33 ¹These instruments are field calibrated or checked for accuracy daily when in use. 34 ²The pH paper must have a distinct color change every 0.5 pH unit and each batch 35 36 of paper must be calibrated against certified pH buffers or by comparison with a pH meter 37 calibrated with certified pH buffers. 38 If the sample data observed meets the parameters specified in its documentation, confirmation 39 of designation is complete and the waste may be accepted. If not, the waste is rejected and

When mathematically possible, the Permittees shall perform confirmation on an equal number of Category I and Category II containers.

returned to the generating unit, and sampling and analysis. The waste will be required to be

available to properly characterize and identify the waste.

included with a resubmitted CDRR if generator process knowledge or other information is not

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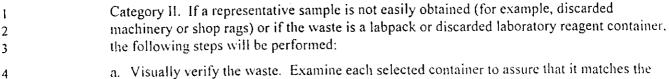
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43

Revision Number 4A

Expiration Date: September 27, 2004

Page 41 of 76



- a. Visually verify the waste. Examine each selected container to assure that it matches the data provided on the CD/RR form(s) provided to document the waste. Labpacks and combination packages must be removed from the outer container. If the waste matches the description specified in its documentation, confirmation of designation is complete and the waste may be accepted. If not, the waste is rejected and returned to the generating unit, and the generating unit revises and resubmits the documentation to reflect the actual contents. If necessary, the waste shall be re-designated utilizing the designation methods identified in WAC 173-303-070 through 173-303-100."
- 12 III.2.B.c. Page 3-10, line 32. The following is added to the end of this section: "Wastes must be analyzed using the TCLP in accordance with Appendix II of 40 CFR 261, as amended, in order to provide sufficient information for proper management and for decisions regarding Land Disposal Restrictions pursuant to 40 CFR 268."
 - III.2.B.f. Page 3-16, lines 24-28. Replace the existing language with: "At least five percent (5%) of the waste containers received at 305-B during a federal fiscal year (October 1 through September 30) will undergo confirmation of designation pursuant to Sections 3.2.2 and 3.2.3 (Test Methods and Sampling Methods, respectively). The number of containers needed to meet the 5% requirement is 5% of the average of containers for the previous three months. For example if 200 containers are received in January, 180 in February, and 220 in March, then 10 containers of received waste must undergo confirmation of designation in April. All generating units which ship more than twenty (20) containers through 305-B in a fiscal year will have at least one (1) container sampled and analyzed. Containers for which there is insufficient process knowledge or analytical information to designate without sampling and analysis may not be counted as part of the five percent requirement unless there is additional confirmation of designation independent of the generator designation. The generating unit's staff shall not select the waste containers to be sampled and analyzed other than identifying containers for which insufficient information is available to designate.
 - Containers of the following are exempt from the confirmation calculation above: Laboratory reagents or other unused products such as paint, lubricants, solvent, or cleaning products, whether received for redistribution, recycling, or as waste. To qualify for this exemption, such materials must be received at 305-B in their original containers."
- 34 III.2.B.g. Part A Application, Page 3Q of 5, lines 10 and 11. Waste Code WC01 shall be deleted and the estimated annual volume of Waste Code WC02 shall be changed to 2,000 kilograms.

Revision Number 4A

Expiration Date: September 27, 2004 Page 42 of 76

1	•		CHAPTER 3
2			PUREX Storage Tunnels
3 4 5	tunnels: Tu	nnel Number 1, des	are a mixed waste storage unit consisting of two underground railroad ignated 218-E-14, and Tunnel Number 2, designated 218-E-15. This conditions for this TSD unit.
6	III.3.A	COMPLIANCE \	WITH APPROVED PERMIT APPLICATION
7 8 9 10		Class 1 Modificat any exist. Enforc	nall comply with all requirements set forth in Attachment 28, including all tions specified below, and the amendments specified in Condition III.3.B, if eable portions of the application are listed below; all subsections, figures, ed in these portions are also enforceable unless stated otherwise:
11		Part A, Form 3, P	ermit Application, Revision 5
12		Section 2.1	The PUREX Storage Tunnels Description
13 14		Section 2.2	Topographic Map, including Class 1 Modifications from quarter ending June 30, 1997
15		Chapter 3.0	Waste Analysis
16		Chapter 4.0	Process Information
17		Chapter 6.0	Procedures to Prevent Hazards
18		Chapter 7.0	Contingency Plan
19		Chapter 8.0	Personnel Training
20		Chapter 10.0	Waste Minimization
21		Chapter 11.0	Closure and Financial Assurance
22		Chapter 12.0	Reporting and Record Keeping
23		Chapter 13.0	Other Federal and State Laws
24		Appendix 2A	Topographic Map
25		Appendix 3A	Waste Analysis Plan for PUREX Storage Tunnels
26 27		Appendix 4A	Engineering Drawings, including Class 1 Modifications from quarter ending June 30, 1997
28 29		Appendix 7A	Unit-Specific Contingency Plan for the 218-E-14 and 218-E-15 Storage Tunnels
30		Appendix 8A	Dangerous Waste Training Plan for the PUREX Facility
31	III.3.B	<u>AMENDMENTS</u>	TO THE APPROVED PERMIT APPLICATION
32	III.3.B	(None Required.)	

Revision Number 4A

Expiration Date: September 27, 2004

Page 43 of 76

1			CHAPTER 4	
2	Liquid Effluent Retention Facility and 200 Area Effluent Treatment Facility			
3		sets forth the operating tment Facility (ETF).	g Conditions for the Liquid Effluent Retention Facility (LERF) and the	
5	[]].4.A	COMPLIANCE W	TH APPROVED PERMIT APPLICATION	
6 7 8 9		the amendments spe application are liste	Il comply with all requirements set forth in Attachment 34, including ecified in Condition III.4.B, if any exist. Enforceable portions of the d below (All subsections, figures, and tables included in these portions cunless stated otherwise):	
10		LERF Part A, Form	3, Permit Application, Revision 5	
11		ETF Part A, Form 3	3, Permit Application, Revision 2	
12		Section 2.2	Topographic Map	
13	•	Section 3.2	Waste Analysis Plan	
14		Chapter 4.0	Process Information	
15		Chapter 5.0	Groundwater Monitoring	
16		Chapter 6.0	Procedures to Prevent Hazards	
17		Chapter 7.0	Contingency Plan	
18		Chapter 8.0	Personnel Training	
19		Chapter 11.0	Closure and Financial Assurance	
20		Chapter 12.0	Reporting and Record Keeping	
21		Chapter 13.0	Other Federal and State Laws	
22		Appendix 2A	Topographic Map	
23 24		Appendix 3A	Waste Analysis Plan for the Liquid Effluent Retention Facility and 200 Area Effluent Treatment Facility	
25		Appendix 4A	Detailed Drawings for the Liquid Effluent Retention Facility	
26 27		Appendix 4B	Detailed Drawings for the 200 area Effluent Treatment Facility Container Storage Area and Tank Systems	
28 29	,	Appendix 5A	Liquid Effluent Retention Facility Final Ground Water Monitoring Plan, PNNL-11620, See Amendment III.4.B.c	
30 31		Appendix 7A	Building Emergency Plan for the Liquid Effluent Retention Facility and 200 Area Effluent Treatment Facility	
32 33		Appendix 8A	200 Area Liquid Waste Processing Facilities Administrative Policies, Dangerous Waste Training Plan	
34	III.4.B.	AMENDMENTS T	O THE APPROVED PERMIT APPLICATION	
35 36 37	III.4.B.a.	are marked with lat signs are legible at	he following paragraph, "All tanks systems holding dangerous waste bels or signs to identify the waste contained in the tank. The labels or a distance of at least fifty feet and bear a legend that identifies the	

waste in a manner which adequately warns employees, emergency response personnel, and

Revision Number 4A

Expiration Date: September 27, 2004

Page 44 of 76

1 [.] 2		the public of the major risk(s) associated with the waste being stored or treated in the tank system(s)".
3 4	III.4.B.b.	Appendix 3A, Waste Analysis Plan for the Liquid Effluent Retention Facility and 200 Area Effluent Treatment Facility
5 6 7 8 9	III.4.B.b.1.	The Permittees shall comply with all the requirements subsections, figures, tables, and appendices included in the "Waste Analysis Plan for Liquid Effluent Retention Facility and 200 Area Effluent Treatment Facility," except that the "Wastewater Profile Sheet form is included as an example only. The actual Wastewater Profile Sheet format may vary, but will contain the same substantive information as the example form.
10	III.4.B.b.2.	Section 1.0 Introduction
11 12 13 14		After lines 38 to 40 on page 1-2 ("Therefore, revisions of this WAP that are not governed by the requirements of WAC 173-303 will not be considered as a modification subject to review or approval by Ecology.") add the following: "However, any revision to this WAP will be incorporated into the Hanford Dangerous Waste Permit at least annually."
15	III.4.B.b.3.	Section 1.1 Liquid Effluent Retention Facility and Effluent Treatment Facility Description
16		Delete the word "access" in line 3 of page 1-3 and replace it with "aqueous."
17	III.4.B.b.4.	Section 1.1 Liquid Effluent Retention Facility and Effluent Treatment Facility Description
18 19 20		Delete the phrase "and analyzed" in line 28 of page 1-4. The sample of treated effluent from the verification tanks is not analyzed in-line, but is transferred to a laboratory for analysis.
21	[[1.4.B.b.5.	Section 2.2 Waste Management Decision Process
22 23 24 25		Insert the word "to" in line 28 of page 2-4, so the item reads as follows: "An aqueous waste is not allowed under the current Discharge Permit or Final Delisting, and LERF/ETF management elect not to pursue an amendment, or the permit and Delisting cannot be amended (Section 2.2.1)."
26	III.4.B.b.6.	Section 4.1 Sampling Procedures
27 28 29		Replace the sentence, "Other exceptions will be handled on a case-by-case basis." with "Other exceptions will be handled on a case-by-case basis and the operating record will be maintained at the unit for inspection by the Department."
30	III.4.B.b.7.	Section 6.1 Dry Powder Waste
31 32 33		The following terms used in this section, including powder, dry powder, waste powder, and dry waste powder, are equivalent to the term "dry powder waste" as defined in lines 21 through 28 on page 6-1.
34	III.4.B.b.8.	Section 6.3 Other Waste Generated at the 200 Area Effluent Treatment Facility
35 36		Insert the phrase "according to Washington State regulatory requirements" after the word "designated" in line 11 on page 6-5.
37 38	III.4.B.b.9.	Table 6-1. 200 Area Effluent Treatment Facility Powder, Concentrate, Tank, Maintenance and Operations, and Unknown Waste Sampling
39 40 41 42		Footnote 1 is revised as follows: For concentrate tank samples, the total sample (solid plus liquid) is analyzed and the analytical result is expressed on the dry weight basis. The result for each toxicity characteristic metal and organic is divided by a factor of 20 and then compared to the Toxicity Characteristic (TC) constituent limits [WAC 173-303-

Revision Number 4A

Expiration Date: September 27, 2004

Page 45 of 76

1 2		090(8)]. If the TC limit is met or exceeded, the waste is designated accordingly. All measured parameters are compared against the corresponding treatment standards.
3	HI.4.B.b.10.	Section 7.2 Analytical Program
4 5 6 7 8 9		The beginning of Section 7.2 Analytical Programs is repeated on page 7-1. Delete the portion on page 7-1. Replace the sentence "The quality control/quality assurance program of the onsite analytical laboratory is based on Hanford Site analytical services quality assurance/quality control requirements," with "The quality assurance/quality control program for sampling and must comply with the applicable Hanford Site standard requirements and the regulatory requirements. All analytical data will be defensible and will be traceable to specific, related quality control samples and calibrations."
11 12 13 14	111.4.B.b.11.	Appendix B Table B-1 Sample and Analysis Criteria for Influent Aqueous Waste and Treated Effluent and Table B-2 Sample Containers, Preservative Methods, and Holding Times for ETF Powder, Concentrate Tank, Maintenance and Operations, and Unknown Waste
15		Footnote "c" on page APP B-2 is deleted.
16 17 18	111.4.B.c.	Liquid Effluent Retention Facility Final Ground Water Monitoring Plan, PNNL-11620, is an integral Part of this permit and is to be added as Appendix 5A to the 200 Area Liquid Waste Complex Permit Application.
19 20	III.4.B.d.	Appendix 7A, Building Emergency Plan for 200 Area Effluent Treatment Facility and Liquid Effluent Retention Facility.
21 22	111.4.B.d.1.	Section 3.2, add to end of first paragraph; "Only qualified personnel will perform response actions."
23 24	III.4.B.d.2.	Section 5.2.1, add to end of first sentence of first paragraph; "other than the radioactive/dangerous/mixed waste discussed in Section 5.2.3."

Revision Number 4A

Expiration Date: September 27, 2004

Page 47 of 76

1 2 3		Table 3, Page 5-5, Add footnote "f" to title of the table and add footnote "f. This table is used to ensure process condensate generated from candidate feed tank treatment is within Liquid Effluent Retention Facility liner compatibility limits."
4	III.5.B.a.4.	Section 6.1.2. Candidate Feed Tank Sampling Quality Assurance and Quality Control
5 6 7		Delete lines 5 through 6 on page 6-2 ("Trip blanks are analyzed for those constituents detected in the field blanks.") and replace with the following: "Trip blanks are analyzed as independent samples for volatile organics analysis."
- 8	III.5.B.a.5.	Section 6.1.2. Candidate Feed Tank Sampling Quality Assurance and Quality Control
9		Delete the word "discrete" from line 18 on page 6-2 and insert the word "unique."
10	III.5.B.a.6.	Section 6.1.3. Process Condensate Sample Collection
11 12 13 14		Append to lines 32 through 33 on page 6-2 ["Samples of process condensate are collected in a manner consistent with SW-846 procedures (EPA 1986)."] the following text: "as documented in sampling procedures which are maintained and implemented by unit personnel."
15	III.5.B.a.7.	Table 5. Analytes for Candidate Feed Tanks.
16 17		On page 6-4, delete the word "method" and insert the word "technique" in the heading of column 2.
18	III.5.B.a.8.	Section 7.3 Laboratory Quality Assurance and Quality Control
19 20 21		In line 40, delete "matrix spike -" and in line 43, replace "accuracy" with "precision" and add a new sentence at the end of the paragraph, "Accuracy for DSC is evaluated by using the laboratory control standard."
22	III.5.B.a.9.	Section 7.3 Laboratory Quality Assurance and Quality Control
23 24 25 26 27		Add a new paragraph, "The quality assurance/quality control program for sampling and analysis related to this unit must, at a minimum, comply with the applicable Hanford Site standard requirements and the regulatory requirements. All analytical data shall be defensible and shall be traceable to specific, related quality control samples and calibrations."
28	III.5.B.a.10.	Table 7. Quality Assurance Objectives for Candidate Feed Tank Stream Analytes.
29 30		Delete the word "Objectives" from the title of the table and insert the word "Requirements."
31	III.5.B.a.11.	Table 7. Quality Assurance Objectives for Candidate Feed Tank Stream Analytes.
32 33		In column 4, delete the words "matrix spike", so the heading reads as follows: "Precision (RPD between duplicates), %."
34	III.5.B.a.12.	Table 7. Quality Assurance Objectives for Candidate Feed Tank Stream Analytes.
35		Delete Footnote 1 and replace with "Reserved".
36	III.5.B.a.13.	Table 7. Quality Assurance Objectives for Candidate Feed Tank Stream Analytes.
37 38		In line 6, under "Accuracy" column, add "4" to table entry "N/A" and add to the end of footnote 4, "Accuracy for DSC is evaluated by using the laboratory control standard."
20		

Revision Number 4A

Expiration Date: September 27, 2004

Page 48 of 76

Į 325 Hazardous Waste Treatment Units 2 The 325 Hazardous Waste Treatment Units (HWTUs) consist of three units within the 325 Building, i.e., 3 the Shielded Analytical Laboratory, the Hazardous Waste Treatment Unit, and the Collection/Loadout 4 Station Tank. The units store and treat a variety of dangerous wastes related to research and operations. 5 This chapter sets forth the operating conditions for this TSD unit. 6 COMPLIANCE WITH APPROVED PERMIT APPLICATION 7 III.6.A. The Permittees shall comply with all requirements set forth in Attachment 36, 8 including the amendments specified in Condition III.6.B. Enforceable portions of the 9 application are listed below. All subsections, figures, and tables included in these 10 portions are also enforceable unless stated otherwise: 11 Part A, Form 3, Permit Application, Revision 4, June 1997 12 Chapter 2.2 Topographic Map 13 Waste Characteristics Chapter 3.0 14 . Process Information Chapter 4.0 15 Procedures to Prevent Hazards 16 Chapter 6.0 Contingency Plan Chapter 7.0 17 Personnel Training 18 Chapter 8.0 Closure and Financial Assurance Chapter 11.0 19 20 Chapter 12.0 Reporting and Record keeping Chapter 13.0 Other Relevant Laws 21 Appendix 3A 325 HWTUs Waste Analysis Plan 22 Appendix 4A **Engineering Drawings** 23 24 Appendix 7A Building Emergency Plan for the 325 HWTUs Appendix 8A Training 25 AMENDMENTS TO THE APPROVED PERMIT APPLICATION 26 III.6.B. Only treatment specifically identified in the enforceable portions of the application and III.6.B.a. 27 these permit conditions may be performed at this TSD unit. 28 III.6.B.b. Twenty months after inclusion in the Permit, this chapter shall be modified to reflect 29 changes to waste streams shipped into and out from this unit, TSD unit operations, and the 30 addition of a new storage tank. 31 32 III.6.B.c. Within 30 days of the issuance of this Permit, the Permittee shall submit a topographic map delineating the maximum probable flood plain, i.e., 500-year flood plain. 33 34 For all shipments of dangerous waste to or from the 325 Hazardous Waste Treatment III.6.B.d. 35 Units, the Permittees shall comply with the applicable information in Conditions II.Q.1.h. and II.Q.2. of the Permit. For clarification, all dangerous waste must be transported in 36 accordance with the unit specific provisions as outlined in the PNNL Operating Procedure 37

for the 325 Building, in effect at the date of the transfer. With exception to and in addition

to the packaging and transporting operations, shall be as follows:

38

39

CHAPTER 6

Revision Number 4A

Expiration Date: September 27, 2004

Page 49 of 76

1 2 3 4		The acceptance of all dangerous waste received at the 325 TSD Units will be dependent upon their packaging. The practice of hand carrying single walled waste containers will no longer be acceptable. Each waste container shall have secondary containment with absorbent materials packed around the contents.
5 6 7	111.6.B.e.	The final design drawings and operable status of the proposed 325 Collection/Loadout Station Tank shall be submitted for Department approval at least 30 days before entering into a contract for installation or 120 days before the tank system begins operation.
8 9 10 11 12	III.6.B.f.	The Permittee must conduct integrity assessments over the life of the two tank systems in this TSD unit, to ensure that the tanks retain structural integrity per WAC 173-303-640. Records must be maintained in the Operating Record for this TSD unit. Within 30 days of completion of each assessment, data relating to each tank system shall be made available, upon request, to the Department for review
13 14 15 16	III.6.B.g.	Within 3 months of final installation of the new tank, the Permittee shall submit to Ecology a written integrity assessment, which has been reviewed and certified by an independent, qualified registered professional engineer in accordance with WAC 173-303-810 (13)(a).
17 18 19 20	[II.6.B.h.	The TSD unit shall comply with all applicable Subpart AA and BB requirements of the Air Emission Standards. The Permittee shall submit to the Department, a copy of the assessment performed to meet requirements of Subpart AA and BB within 30 days of issuance of this Permit.
21 22 23 24 25	III.6.B.i.	In response to the request in Chapter 11.0, Section 11.7, of Attachment 37, the Permittees are granted two years to close the TSD unit. This time period is necessitated by the high levels of radioactivity in the materials that are present, particularly in the six interconnected hot cells. Removal of waste inventory from the TSD unit is an activity of closure.
26 27 28	III.6.B.j.	Telephone number(s) for a point-of-contact at each of the three units of the HWTUs shall be provided in the Waste Analysis Plan (i.e., Unit Description) and provided to the Department within 30 days of the issuance of this Permit.
29 30 31	III.6.B.k.	All process knowledge and analytical data that are used for waste characterization, LDR determination, and/or treatment activities at this TSD unit shall be documented and placed in the Operating Record.
32 33 34 35 36 37	III.6.B.I.	Shipments of waste shall not be accepted from any onsite generator without LDR information, if applicable, accompanying each shipment. The TSD unit staff shall obtain, from the onsite generator, the information necessary to determine the waste code, treatability group (i.e., wastewater versus non-wastewater), subcategory, and identification of underlying hazardous constituents for certain characteristic waste. A member of the TSD unit staff may sign the LDR certification as a representative of the generator.
38 39 40 41	III.6.B.m.	Shipments of waste shall not be accepted from any offsite generator without LDR certification, if applicable, accompanying each shipment. For waste received from offsite generators, the TSD unit shall receive the information pursuant to 40 CFR 268 regarding Land Disposal Restricted wastes. The generator must sign the LDR certification.
42 43 44 45	III.6.B.n.	The quality assurance/quality control program for sampling and analysis related to this TSD unit must, at a minimum, comply with the applicable Hanford Site standard requirements and regulatory requirements. All analytical data shall be defensible and shall be traceable to specific, related quality control samples and calibrations.

Revision Number 4A

Expiration Date: September 27, 2004 Page 50 of 76

1 2 3 4 5 6	III.6.B.o.	Within 30 days of the issuance of this Permit, the Permittees shall submit the following for review and approval by the Department: for each parameter, the respective accuracy, precision, and quantitation limit (or minimum detectable activity) necessary to meet the regulatory or decision limit. These data quality requirements shall be added to the Waste Analysis Plan and become enforceable conditions of the Permit. For determining the toxicity characteristics, SW-846 Method 1311 remains the required extraction method.
7 8 9 10	III.6.B.p.	For a given parameter, analytical methods are selected and may be modified as long as the applicable precision, accuracy, and quantitation limit (or minimum detectable activity) necessary to meet the regulatory or decision limit can be met or improved. (Note: the Permittee submission described in Condition III.7.B.o. will define these data quality requirements for this TSD unit.)
12 13 14	III.6.B.q.	Chapter 2.0, Page 2-1, line 14. This paragraph describes each unit within the HWTU. Add the following text: "The Collection/Loadout Station Tank will be located in the southeast corner of the basement of the 325 Building."
15	III.6.B.r.	Chapter 2.0, Page 2-5, line 41. Change Figure 2-3b, to read "Figure 2.3b."
16 17	III.6.B.s.	Chapter 2.0, Page 2-6, line 5. Replace "100-year flood plain" with the following: "500-year flood plain."
18 19	111.6.B.t.	APP 3A, page 4-7, Section 4.5.4, lines 37, 39, 45. Change each regulatory citation to read as follows: "40 CFR 268."
20 21 22 23	III.6.B.u.	APP 3A, page 4-7, line 41 - 42. Revise the text ("as well as any waste-analyses data that support the generator's determinations.") to read as follows: "as well as any other data, e.g., documented process knowledge and waste analysis data which support the generator's determinations."
24 25	III.6.B.v.	APP 3A, page 4-8, lines 5 - 12 and lines 22 - 28: Add a fifth bulleted item to read as follows: "identification of underlying hazardous constituents"
26 27 28	III.6.B.w.	App 3A, Page 4-8, line 31: Revise the text ("signed by an authorized representative of 325 HWTUs") to read as follows: "signed by an authorized representative of the generator"

Revision Number 4A

Expiration Date: September 27, 2004

Page 51 of 76

PART IV - CORRECTIVE ACTIONS FOR PAST PRACTICES

- 2 The HSWA Permit is issued by the Agency in conjunction with this Permit. Upon delegation of the
- 3 Corrective Action requirements of the HSWA by the Agency to the Department, the Permit shall be
- 4 modified to incorporate the specific requirements of the HSWA Permit into this Permit. This modification
- shall be considered a Class 3 modification in accordance with Condition I.C.3. Until this modification is
- 6 complete, compliance with the terms of the referenced provisions, shall be deemed as compliance with
- 7 WAC 173-303-646.

Revision Number 4A

Expiration Date: September 27, 2004

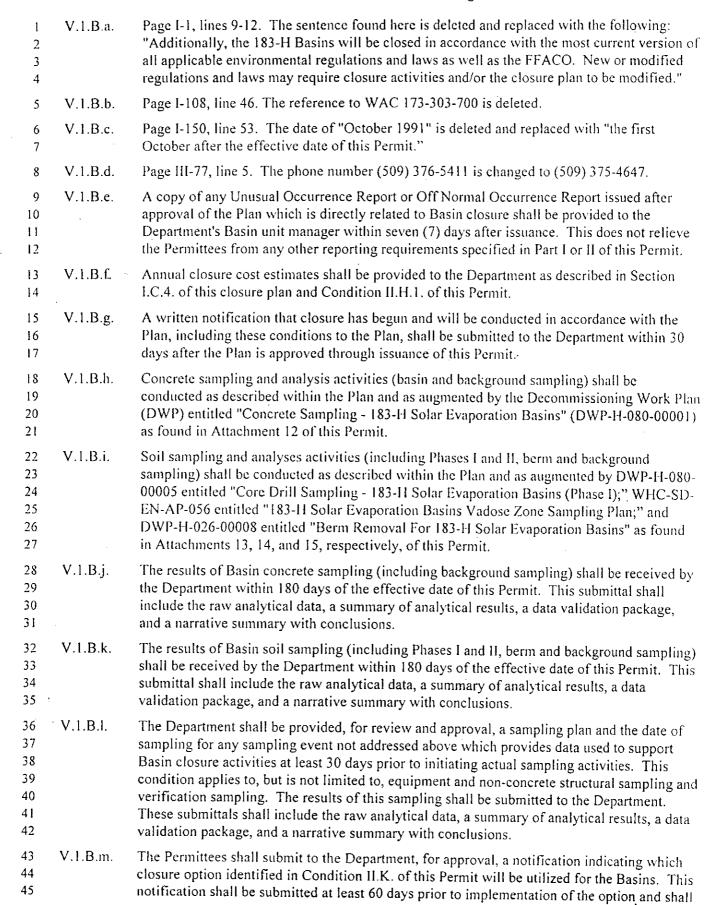
Page 52 of 76

l	PA	.RT V - UNIT-SPE	CIFIC CONDITIONS FOR UNITS UNDERGOING CLOSURE
2		•	CHAPTER 1
3			183-H Solar Evaporation Basin
4			(Superseded by Part VI, Chapter 2)
5, 6 7 8 9	permanent wastes. Th Basin Clos	closure activities. This Chapter sets forthure Plan has been co	Basins (Basins) comprise an inactive TSD unit that is currently undergoing This TSD unit was operated as an evaporation treatment unit for dangerous in the closure requirements for this TSD unit. The 183-H Solar Evaporation ompleted and clean closure could not be achieved. The Modified Closure pter 2 now supersedes this Chapter.
10	V.1.A.	COMPLIANCE V	VITH APPROVED CLOSURE PLAN
11 12 13 14 15		Basins Closure Pa amendments spec	all comply with all requirements set forth in the 183-H Solar Evaporation lan/Post-Closure Plan (Plan), found in Attachment 11, including the ified in Condition V.1.B. Enforceable portions of the Plan are listed below; gures, and tables included in these portions are also enforceable unless
16		Part A, Form 3, P	ermit Application, Revision 4
17		Section I.	General Closure Requirements, Introduction (Pages I-1 through I-6)
18		Section I.A-1.	Minimize Need for Post-Closure Maintenance and Controls
19		Section I.A-2.	Minimize Post-Closure Escape of Dangerous Waste
20		Section I.B.	Content of Closure Plan
21 22		Section I.C.	Certification of Closure, Survey Plat, Notice in Deed, and Financial Requirements
23		Section II.B-1.	Preliminary Cover Design
24	•	Section III.A-1.	Inspection Plan
25 26		Section III.A-2g.	Monitoring Plan Proposed to be Conducted Until Issuance of Final Status Post-Closure Permit
27		Section III.A-3.	Maintenance Plan
28		Section III.B.	Personnel Training
29		Section III.C.	Procedures to Prevent Hazards
30		Section III.D.	Post-Closure Contact
31	•	Section III.E.	Amendment of Post-Closure Plan
32		Section III.F.	Certification of Completion of Post-Closure Care
33	•	Appendix A	Topographical Maps
34 35		Appendix L	Procedures for Sample Collection, Chain of Custody, and Field Measurements
36		Appendix M	Analytical Methods and Quality Control Procedures
37		Appendix N	Personnel Training for Closure Activities
38	V.1.B.	<u>AMENDMENTS</u>	TO THE APPROVED CLOSURE PLAN

Revision Number 4A

Expiration Date: September 27, 2004

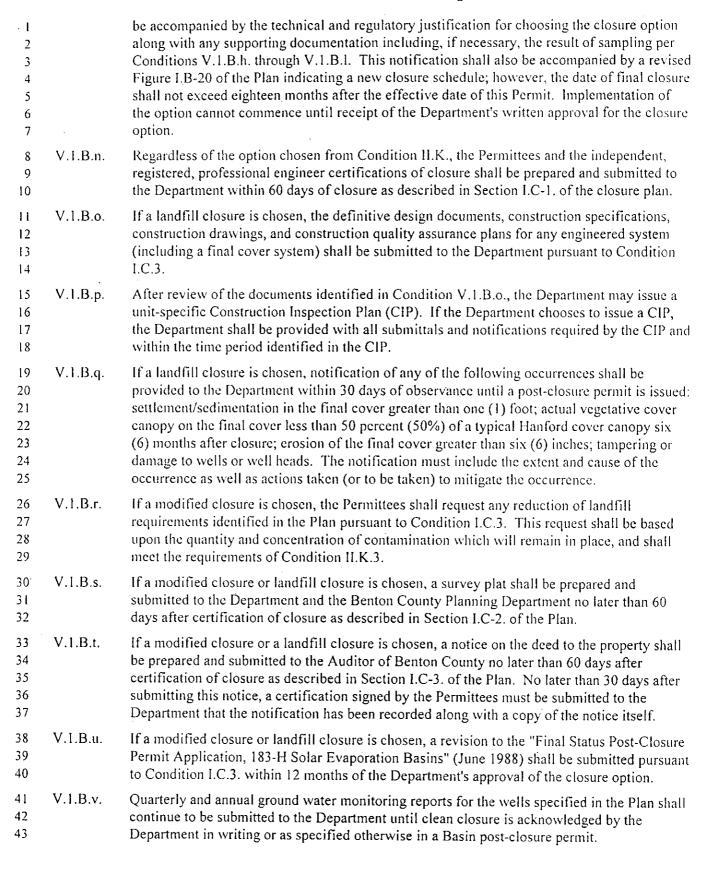
Page 53 of 76



Revision Number 4A

Expiration Date: September 27, 2004

Page 54 of 76



Revision Number 4A

Expiration Date: September 27, 2004

Page 55 of 76

l	CHAPTER 2
2	300 Area Solvent Evaporator
3	(Clean Closed, July 31, 1995)
4 5	The 300 Area Solvent Evaporator (300 ASE) unit was operated as an evaporation treatment unit for dangerous wastes. This Chapter set forth the closure requirements for this TSD unit.
6 7	This unit has been Clean Closed on July 31, 1995, in accordance with the approved Closure Plan contained in attachment 16 of this Permit.

Revision Number 4A

Expiration Date: September 27, 2004 Page 56 of 76

l	CHAPTER 3
2	2727-S Nonradioactive Dangerous Waste Storage Facility
3	(Clean Closed, July 31, 1995)
4 5	The 2727-S Nonradioactive Dangerous Waste Storage Facility (2727-S) unit was operated as a storage unit for dangerous wastes. This Chapter set forth the closure requirements for this TSD unit.
6 7	This unit has been Clean Closed on July 31, 1995, in accordance with the approved Closure Plan contained in attachment 17 of this Permit.

Revision Number 4A

Expiration Date: September 27, 2004

Page 57 of 76

1	<u>CHAPTER 4</u>
2	Simulated High Level Waste Slurry Treatment and Storage Unit
3	(Clean Closed, October 23, 1995)
4 5 6	The Simulated High Level Waste Slurry Treatment and Storage Unit (SHLWS) unit was operated as a storage and treatment unit for simulated slurry as a test operation in connection with the grout project This Chapter set forth the closure requirements for this TSD unit.
7 8	This unit has been Clean Closed on October 23, 1995, in accordance with the approved Closure Plan contained in attachment 19 of this Permit.

Revision Number 4A

Expiration Date: September 27, 2004

Page 58 of 76

ì	<u>CHAPTER 5</u>
2	218-E-8 Borrow Pit Demolition Site
3	(Clean Closed, November 28, 1995)
4 5	The 218-E-8 Borrow Pit Demolition Site (218 BPDS) unit was operated as an open burning/open detonation unit for dangerous wastes. This Chapter set forth the closure requirements for this TSD unit
6 7	This unit has been Clean Closed on November 28, 1995, in accordance with the approved Closure Plan contained in attachment 20 of this Permit.

Revision Number 4A

Expiration Date: September 27, 2004

Page 59 of 76

1	CHAPTER 6
2	200 West Area Ash Pit Demolition Site
3	(Clean Closed, November 28, 1995)
4 5	The 200 West Area Ash Pit Demolition Site (200 APDS) unit was operated as an open burning/open detonation unit for dangerous wastes. This Chapter set forth the closure requirements for this TSD unit
6 7	This unit has been Clean Closed on November 28, 1995, in accordance with the approved Closure Plan contained in attachment 21 of this Permit.

Revision Number 4A

Expiration Date: September 27, 2004 Page 60 of 76

1	CHAPTER 7
2	2101-M Pond
3 .	(Clean Closed, November 28, 1995)
4 5	The 2101-M Pond unit was operated as a disposal unit for potentially dangerous waste. This chapter set forth closure requirements for this TSD unit.
6 7	This unit has been Clean Closed on November 28, 1995, in accordance with the approved Closure Plan contained in attachment 22 of this Permit.

Revision Number 4A

Expiration Date: September 27, 2004 Page 61 of 76

1	<u>CHAPTER 8</u>
2	216-B-3 Expansion Ponds
3	(Clean Closed, July 31, 1995)
4 5	The 216-B-3 Expansion Ponds unit was operated as a treatment and disposal unit for dangerous waste. This chapter set forth the closure requirements for this TSD unit.
6 7	This unit has been Clean Closed on July 31, 1995, in accordance with the approved Closure Plan contained in attachment 23 of this Permit.

Revision Number 4A

Expiration Date: September 27, 2004 Page 62 of 76

1	<u>CHAPTER 9</u>
2	Hanford Patrol Academy Demolition Site
3	(Clean Closed, November 28, 1995)
4 5	The Hanford Patrol Academy Demolition Site (HPADS) unit was operated as an open burning/open detonation unit for dangerous waste. This Chapter set forth the closure requirements for this TSD unit.
6 7	This unit has been Clean Closed on November 28, 1995, in accordance with the approved Closure Plan contained in attachment 24 of this Permit.

Revision Number 4A

Expiration Date: September 27, 2004

Page 63 of 76

,			CHAPTER 10		
1					
2		105-DR Large Sodium Fire Facility			
3	m) .	(Partial Closure Plan Completed, October 1, 1996)			
4 5 6	studying th	The Large Sodium Fire Facility (LSFF) was a research laboratory used to conduct experiments for studying the behavior of alkali metals. This facility was also used for the treatment of alkali metal dangerous wastes. This chapter sets forth the closure requirements for this TSD unit.			
7	V.10.A.	COMPLIANCE V	WITH THE APPROVED CLOSURE PLAN		
8 9 10 11		The Permittees shall comply with all the requirements set forth in Attachment 25, including the amendments specified in Condition V.10.B. Enforceable portions of the Plan are listed below; all subsections, figures, and tables included in these portions are also enforceable unless stated otherwise:			
12		Part A, Form 3, P	ermit Application, Revision 3, October 1996		
13	•	Section 2.2	Unit Description and Operations		
14		Section 2.3	Security Information		
15		Chapter 4	Waste Characteristics		
16		Chapter 6	Closure Strategy and Performance Standards		
17		Chapter 7	Closure Activities		
18		Chapter 8	Post-Closure		
19		Appendix B	Sampling Locations		
20 21		Appendix E	Quality Assurance Project Plan for Characterization and Verification Sampling at the Large Sodium Fire Facility		
22	V.10.B.	<u>AMENDMENTS</u>	TO THE APPROVED CLOSURE PLAN		
23 24 25	V.10.B.a.	If closure activities have not begun and/or will not be conducted in accordance with the Plan, including these unit specific Conditions to the Plan, a written notification shall be submitted to the Department within 30 days after the Plan is approved.			
26 27 28	V.10.B.b.	.b. The results of all sampling required by this Plan shall be provided to the Department. This submittal shall include the raw analytical data, a summary of analytical results, a data validation package, and a narrative summary of conclusions.			
29 30 31 32 33 34	V.10.B.c.	3.c. The Department shall be provided, for review and approval, a sampling plan and the date of sampling for any sampling event not addressed in the Plan which provides data used to support LSFF cleanup activities at least 30 days prior to initiating actual sampling activities. The results of this sampling shall be submitted to the Department. These submittals shall include the raw analytical data, a summary of analytical results, a data validation package, and a narrative summary of conclusions.			
35 36 37 38 39	V.10.B.d.	6.1.1 of the Plan of Department's appropriate the control of the Plan of the P	all notify the Department, in writing, if the action levels cited in Section cannot be achieved. The notification shall include either a request for the royal of alternative action levels or identify the interim measures to be taken closure activities are performed in conjunction with the 100-DR-2 Operable		
40 41	V.10.B.e.	The Permittees an shall be prepared	d the independent, registered, professional engineer certifications of closure and submitted to the Department by registered mail within 60 days of		

Revision Number 4A

Expiration Date: September 27, 2004

Page 65 of 76

1	CHAPTER 11
2	304 Concretion Facility
3	(Clean Closed, January 21, 1996)
4 5 6	The 304 Concretion Facility (304 Facility) was used for the treatment of dangerous wastes produced during the fuel fabrication process. These wastes consist of beryllium/Zircaloy-2 chips and Zircaloy-2 chips and fines.
7 8	This Unit has been Clean Closed on January 21, 1996, in accordance with the approved Closure Plan contained in attachment 26 of this Permit.

Revision Number 4A

Expiration Date: September 27, 2004 Page 66 of 76

1			<u>CHAPTER 12</u>	
2		4843 Alkali Metal Storage Facility Closure Plan		
3	(Clean Closed, April 14, 1997)			
4 5 6	The 4843 Alkali Metal Storage Facility (4843 AMSF) is an inactive storage facility which is currently undergoing permanent closure activities. This TSD unit was operated as a storage unit for dangerous waste and alkali metals. This chapter sets forth the closure requirements for this TSD unit.			
7	V.12.A.	COMPLIANCE	WITH APPROVED CLOSURE PLAN	
8 9 10 11		amendments spec	hall comply with all requirements set forth in Attachment 29, including the cified in Condition V.12.B. Enforceable portions of the Plan are listed ctions, figures, and tables included in these portions are also enforceable erwise:	
12		Part A, Form 3, F	Permit Application, Revision 3, October 1996	
13		Section 1.1	Executive Summary	
14		Section 2.2	Unit Description and Operations	
15		Section 2.3	Security	
16		Section 3.0	Process Information	
17		Section 4.0	Waste Characteristics	
18		Section 6.0	Closure Strategy and Performance Standards	
19		Section 7.0	Closure Activities	
20		Section 8.0	Post-Closure	
21		Section 9.0	References	
22		Appendix G	Quality Assurance Project Plan	
23	V.12.B.	<u>AMENDMENTS</u>	TO THE APPROVED CLOSURE PLAN	
24 25 26	V.12.B.a.	including these u	es have not begun and/or will not be conducted in accordance with the Plan, nit-specific Conditions to the Plan, a written notification shall be submitted t within 30 days after the Plan is approved.	
27 28	V.12.B.b.		nall notify the Department, in writing, if at any time it is determined the els specified in this plan are exceeded.	
29 30 31 32 33	V.12.B.c.	shall be prepared closure, as descri dangerous waste	and the independent, registered, professional engineer certification of closure and submitted to the Department by registered mail within 60 days of bed in the Plan. The Permittees shall continue to address the unit as a management unit until receipt of the Department's written notification accepted as clean closed.	
34 35	V.12.B.d.	The Permittees shof Revision 3 to t	hall complete 4843 AMSF closure activities 180 days after the effective date his Permit.	

Revision Number 4A

Expiration Date: September 27, 2004

Page 67 of 76

3718-F Alkali Metal Treatment and Storage Facility Closure Plan 2 The 3718-F Alkali Metal Treatment and Storage Facility was operated to treat and store alkali metal waste 3 from the Fast Flux Test Facility and from various laboratories that used alkali metals for experiments. 4 Contaminated equipment was treated using water, methanol, isopropyl alcohol, or 2-butoxy ethanol. Bulk 5 waste was treated by burning to eliminate the ignitability and reactive characteristics. After the burn 6 treatment, the waste was neutralized with acid to a pH between 2 and 12.5. 7 COMPLIANCE WITH THE APPROVED CLOSURE PLAN V.13.A 8 The Permittees shall comply with all requirements set forth in Attachment 30, including the 9 amendments specified in Condition V.13.B. Enforceable portions of the Plan are listed 10 below; all subsections, figures, and tables included in these portions are also enforceable 11 unless stated otherwise: 12 The operation of this facility resulted in the release of material, which may classify as 13 dangerous waste and/or dangerous constituents, to the soil surrounding the building and 14 concrete pad. A closure plan must address the full extent of operation and releases to the 15 environment. Therefore, the Department requires the owner/operator to conduct soil 16 sampling to determine the extent of the releases. The 3718-F Alkali Metal Treatment and 17 Storage Facility can not be released from interim status until it can be demonstrated that the 18 unit has been closed in accordance with closure requirements of WAC 173-303, or corrective 19 action has been completed. 20 If pre-existing contamination remains at the unit in concentrations above appropriate MTCA 2 i cleanup levels, the unit is subject to additional remediation under RCRA corrective action, 22 MTCA, or CERCLA, as appropriate. 23 Part A, Form 3, Permit Application, Revision 4, October 1996 24 Section 1.2 25 Closure Strategy Chapter 2.0 Facility Description and Location Information 26 27 Chapter 5.0 Groundwater Monitoring 28 Chapter 6.0 Closure Performance Standards 29 Chapter 7.0 Closure Activities Chapter 8.0 30 Post-Closure Plan AMENDMENTS TO THE APPROVED CLOSURE PLAN V.13.B. 31 If closure activities have not begun and/or will not be conducted in accordance with the Plan, V.13.B.a. 32 including these unit-specific Conditions to the Plan, a written notification shall be submitted 33 to the Department within 30 days after the Plan is approved. 34 35 V.13.B.b. The Department shall be provided, for review and approval, a soil sampling and analysis plan 36 at least 30 days prior to initiating actual sampling. Such a plan shall include a schedule for 37 conducting sampling events. The analytical results of the sampling event will be used to determine if corrective action will be required to close the 3718-F Alkali Metal Treatment 38 and Storage Facility. 39 V.13.B.c. 40 The Department shall be provided a diagram of the 3718-F Alkali Metal Treatment and 41 Storage Facility unit boundary to be closed, addressing the maximum extent of operation. The diagram should incorporate the fenced area surrounding the building indicating which

CHAPTER 13

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Revision Number 4A

Expiration Date: September 27, 2004

Page 68 of 76

í 2		areas intentionally, or unintentionally, received waste. This diagram is to be submitted with the sampling and analysis plan required by Condition V.13.B.b.
3 4 5 6 7	V.13.B.d.	The soil samples shall be analyzed for all dangerous constituents documented to have been potentially spilled or released at the 3718-F Alkali Metal Treatment and Storage Facility during its operating life. These analyses shall be performed in accordance with WAC 173-303-110 including the quality assurance and quality control requirements delineated in SW-846.
8 9 10	V.13.B.e.	The results of all sampling shall be submitted to the Department. These submittals shall include the raw analytical data, a summary of analytical results, a data validation package, and a narrative summary with conclusions.
11 12 13	V.13.B.f.	The Permittees and the independent, registered, professional engineer shall prepare and submit the certification of closure to the Department by registered mail within 60 days of closure.
14 15 16	V.13.B.g.	The Permittees shall continue to address the 3718-F Alkali Metal Treatment and Storage Facility as a dangerous waste management unit until receipt of the Department's written notification that the closure certification is accepted as clean closed.
17 18 19	V.13.B.h.	The Permittees shall complete the 3718-F Alkali Metal Treatment and Storage Facility closure activities within 180 days after the effective date of this Permit. This schedule may be extended at Ecology's discretion based on the results of sampling conducted at the unit.
20 21 22	V.13.B.i.	Any solid waste remaining at the unit or generated during sampling and/or decontamination activities shall be designated and managed accordingly. The Department shall be informed in writing of the final disposition of the waste.
23 24 25	V.13.B.j.	A written notification shall be submitted to the Department regarding the final disposition of equipment associated with or subject to decontamination, designation, removal, disposal, recycling or reuse at the 3718-F Alkali Metal Treatment and Storage Facility.
26 27	V.13.B.k.	The Permittees shall notify the Department, in writing, if at any time it is determined the clean closure levels specified in this Plan are exceeded.
28 29 30 31 32 33	V.13.B.I.	The Department will consider removal and decontamination complete when the concentrations of dangerous waste, dangerous waste constituents, and dangerous waste residues, which originated from the 3718-F Alkali Metal Treatment and Storage Facility, throughout the areas affected by releases from this unit do not exceed numeric cleanup levels for soils, groundwater, surface water, and air, determined using residential exposure assumptions according to the MTCA 173-340, method A or B.
34 35 36	V.13.B.m.	A Post-Closure permit will be required if dangerous wastes constituents, residues, or decomposition products are left in place at concentrations above the numeric cleanup levels determined using residential exposure assumptions under MTCA method A or B.
37	V.13.C	CHANGES TO TEXT OF REVISION 2 OF THE CLOSURE PLAN (CHAPTER 13)
38 39 40 41 42 43	· V.13.C.a.	Page 6-2, line 8. Disregard first bullet. The bullet inaccurately states radioactive waste was not managed at the unit. The 3718-F Alkali Metal Treatment and Storage Facility did manage radioactive sodium according to DOE-RL 1992a, 3718-F Alkali Metal Treatment and Storage Facility Closure Plan, DOE-RL-91-35, Rev. 1, U.S. Department of Energy, Richland Field Office, Richland, Washington and the 300-FF-2 Operable Unit Technical Baseline Report, BHI-00012, Rev. 00, Bechtel Hanford, Inc., Richland, Washington.

Revision Number 4A

Expiration Date: September 27, 2004

Page 69 of 76

1	CHAPTER 14				
2	303-K Storage Facility				
3 4 5	wastes produced during the fuel fabrication process. These wastes consist of beryllium/zircalloy-2 chips				
6	V.14.A	COMPLIANCE V	VITH THE APPROVED CLOSURE PLAN		
7 8 9 10		The Permittees shall comply with all the requirements set forth in Attachment 32, including the amendments specified in Condition V.14.B. Enforceable portions of the Plan are listed below; all subsections, figures, and tables included in these portions are also enforceable unless stated otherwise:			
11		Part A, Form 3, Pe	ermit Application, Revision 5, October 1996		
12		Section 2.1	Description of the 303-K Storage Facility		
13	•	Section 2.2	Security		
14		Chapter 4.0	Waste Characteristics		
15		Chapter 6.0	Closure Strategy and Performance Standards		
16		Chapter 7.0	Closure Activities		
17		Chapter 8.0	Post-Closure		
18	**	Appendix B	Random Sampling Locations		
19		Appendix E	Personnel Training		
20 21		Appendix F	Quality Assurance Project Plan for Sampling and Analysis for the 304 Concretion Facility Closure Activities		
22	V.14.B	<u>AMENDMENTS</u>	TO THE APPROVED CLOSURE PLAN		
23 24 25	V.14.B.a.	If closure activities have not begun and/or will not be conducted in accordance with the Plan, including these unit-specific Conditions to the Plan, a written notification shall be submitted to the Department within 30 days after the Plan is approved.			
26 27 28	V.14.B.b.	The results of all sampling required by the Plan shall be provided to the Department. This submittal shall include raw analytical data, a summary of analytical results, a data validation package, and a narrative summary of conclusions.			
29 30 31 32 33 34	V.14.B.c.	The Department shall be provided, for review and approval, a sampling and analysis plan and date of sampling for any sampling event not addressed in the Plan, which provides data used to support the 303-K cleanup activities at least 30 days prior to initiating actual sampling activities. The results of this sampling shall be submitted to the Department. These submittals shall include the raw analytical data, a summary of analytical results, a data validation package, and a narrative summary of conclusions.			
35 36 37 38 39	V.14.B.d.	alternative action I activities are perfo	all notify the Department, in writing, if action levels cited in Section 6.1 of ded. The notification shall include a request for Ecology's approval of evels or identify interim measures to be taken in the 303-K until closure rmed in conjunction with the 300-FF-3 Operable Unit. The interim approved by the Department.		
40 41	V.14.B.e.	The Permittees' an closure shall be pro	d the independent, registered, professional engineer's certifications of epared and submitted to the Department by registered mail within 60 days		

Revision Number 4A

Expiration Date: September 27, 2004

Page 70 of 76

of closure as described in Section 7.8 of the Plan. The Permittees shall continue to address the 303-K as a dangerous waste management unit until receipt of the department's written notification that the 303-K is accepted as clean closed.

- V.14.B.f. The allowed time for closure is hereby extended in accordance with WAC 173-303-610(4)(b)(i). The Permittees shall submit a certification of closure for 303-K no later than September 30, 1998.
- 7 V.14.B.g. Compliance with the approved Sampling and Analysis Plan.

The Permittees shall comply with all the requirements set forth in the "303-K Storage Facility Sampling and Analysis Plan" (as found in Attachment 38) and the "Errata Sheet for the 303-K Storage Facility Sampling and Analysis Plan" (as found in Attachment 39) including the amendments specified below. All subsections, figures, and tables included in the Sampling and Analysis Plan also are enforceable unless otherwise stated.

13 V. 14.B.g.1. Section 5.1 Cleanup Performance Standards for Soils.

Insert the following after line 25 on page 5: "Using the Ecology publication, Model Toxics Control Act Cleanup Levels and Risk Calculations (CLARC II) Update, February 1996 (Publication #94-145, as updated January 1996), cleanup levels shall be identified for all constituents of concern. In addition, when a MTCA Method B value does not exist for a constituent, the cleanup level shall be obtained from the appropriate Method A table in WAC 173-340."

Delete Table 1 on page 6.

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17

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- 21 V.14.B.g.2. Section 7.4 Support for Ecology during Sampling.
- Delete lines 29 through 32 on page 16 ("Split samples of concrete and soil may be collected, if requested, for Ecology. If split samples for Ecology are collected as part of this sampling effort, then the...") and replace with the following: "Split samples of concrete and soil will be collected for Ecology from each sampling location. The..."
- V.14.B.g.3. Field analytical quality control will include analytical duplicate(s) and verification of the method detection limit. Each field screening analytical duplicate sample will be collected from the same volume of sample material as the original field screening analytical sample.

 The frequency for these duplicates will be one per 20 samples or one per day of analysis, whichever is more stringent. The procedure used for the verification of the method detection limit is subject to approval by Ecology.
- V.14.B.g.4. The laboratory quality control will be performed as described in the respective method, but will include the following: The frequency for analytical quality control will be one in 20 samples or one per analytical batch, whichever is more stringent, for duplicate and spike (or matrix spike) samples. Samples from this project must be chosen for the duplicate and spike (or matrix spike) samples. At least one method blank and one quality control check sample will be performed for each analytical batch.
- V.14.B.g.5. Samples shall be placed immediately upon ice or refrigerated to 4± 2 degrees Celsius after sampling and held at that temperature prior to and during shipping to the analytical laboratory.
- V.14.B.g.6. Loss of any sample due to any cause may require resampling and/or reanalysis, at the discretion of the Department.
- V.14.B.g.7 The results of all analyses required by the Sampling and Analysis Plan as revised by these conditions shall be provided to the Department as stated in V.14.B.c. In addition to the items

Revision Number 4A

Expiration Date: September 27, 2004

Page 71 of 76

listed, these submittals shall include calibration and quality control data. A data evaluation 1 report shall be submitted to the Department comparing the analytical results to the cleanup 2 levels for the 303-K, derived as described in Condition V.14.B.g.1. For data to be useable for 3 this comparison, the method quantification limit for the constituent must be equal to or less 4 than the cleanup level, or the method detection limit must be at least ten times below the 5 cleanup level, and the data package must be complete. 6 If any analytical result, except for arsenic and beryllium, for any sample location specified in 7 V.14.B.h. the Sampling and Analysis Plan exceeds the MTCA Method B cleanup level, then 8 characterization of the lateral and vertical extent of the contamination shall be required and 9 the Department shall pursue corrective action for this TSD unit. If arsenic or beryllium 10 11 exceed the established Hanford Sitewide Background values, then characterization of the lateral and vertical extent of the contamination shall be required and the Department shall 12 13 pursue corrective action for this TSD unit.

Revision Number 4A

Expiration Date: September 27, 2004

Page 72 of 76

PART VI - UNIT-SPECIFIC CONDITIONS FOR UNITS IN POST-CLOSURE i CHAPTER 1 2 300 Area Process Trenches 3 The 300 Area Process Trenches were operated to receive effluent discharges of dangerous mixed waste 4 from fuel fabrication laboratories in the 300 Area. This chapter sets forth the modified closure 5 requirements. 6 COMPLIANCE WITH APPROVED MODIFIED CLOSURE PLAN VI.1.A. 7 The Permittees shall comply with all requirements set forth in Attachment 31, including all 8 Class 1 modifications through quarter ending July 1997, and amendments specified in 9 Condition VI.1.B. Enforceable portions of the plan are listed below. All subsections, figures, 10 and tables included in these portions are also enforceable unless otherwise stated. The 11 Permittees shall also comply with all the requirements in the 300-FF-1 and 300-FF-5 Record 12 of Decision and Addendum and the groundwater monitoring plan (WHC-SD-EN-AP-185, 13 Rev. 0A). 14 Part A, Form 3, Permit Application, Revision 4, May 1995 15 Addendum, Introduction Section ADD-1 16 Content of the Modified Closure/Post-Closure Plan Section 1.3. 17 Waste Characteristics. Summary of non-radionuclide data. Data is Chapter 4.0 18 located in the Expedited Response Action Assessment for the 316-5 19 Process Trenches (DOE/RL-92-32, Rev. 0) 20 Section 6.2.1. Minimize Need for Post-Closure Maintenance and Controls 21 Minimize Post-Closure Escape of Dangerous Waste Section 6.2.2. 22 Section 7.9. Amendment to Closure Plan 23 Section 7.10. Certification of Closure, Survey Plat, Notice in Deed, and Financial 24 Requirements 25 Section 8.2. Inspection Plan 26 Section 8.4. Maintenance Plan 27 Section 8.5. Personnel Training 28 29 Appendix 2A Photographs Groundwater References Appendix 5A 30 Appendix 5B RCRA, Final Status Compliance Monitoring (WHC-SD-EN-AP-185, Rev. 31 32 0A) 33 Appendix 7A Sampling and Analysis Plan Sampling Data and Evaluation Package for the 300 Area Process Trenches Appendix 7B 34 Appendix 7C Training Course Descriptions 35 Appendix 7D Summary of Pre- and Post- Expedited Response Action (ERA) Sampling 36 Data. Radionuclide data. 37

AMENDMENTS TO THE APPROVED MODIFIED CLOSURE PLAN

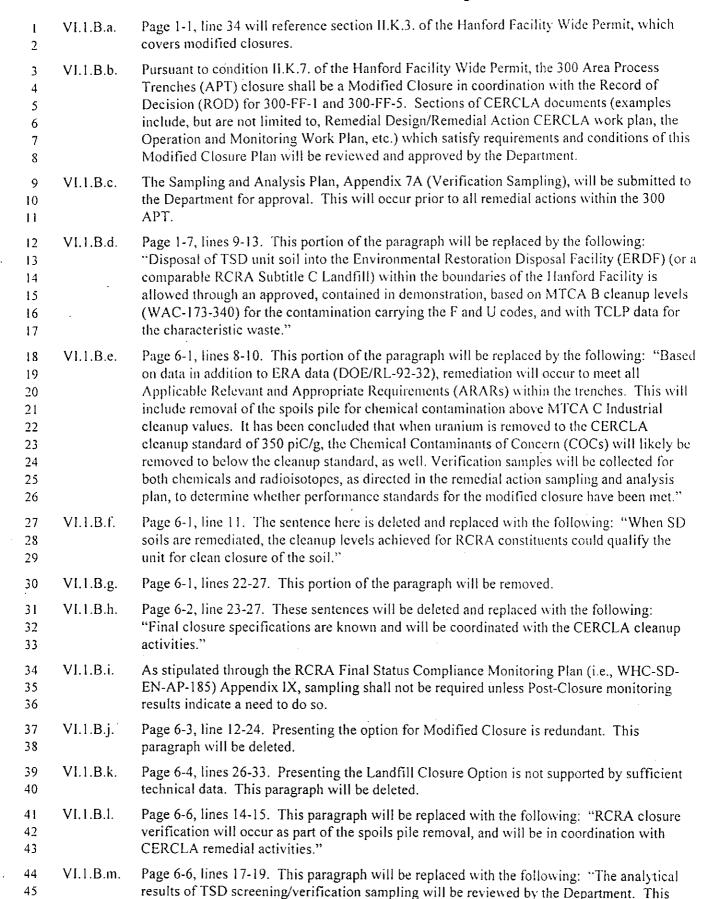
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VI.1.B.

Revision Number 4A

Expiration Date: September 27, 2004

Page 73 of 76



Revision Number 4A

Expiration Date: September 27, 2004

Page 74 of 76

1 2		review will be allowed at any point during the process (i.e., raw data, as well as, completed data summaries)."
3 4 5 6 7	VI.1.B.n.	Page 7-1, lines 5-10. This portion of the paragraph will be replaced by the following: "These closure activities will reflect the closure specifications stipulated in the Modified Closure/Post-Closure Plan, Hanford Facility Wide Permit (#WA7890008967), and the CERCLA ROD for 300-FF-1. Groundwater remediation will be addressed as part of the remedial actions for 3-FF-5."
8 9 10	VI.1.B.o.	Page 7-6, lines 20-22. These sentences will be replaced by the following: "Sampling will be appropriate to the applicable remedial alternatives under consideration for remediation of both CERCLA and RCRA Constituents."
11 12 13 14	VI.1.B.p.	Page 8-3, line 6. Security Control Devices (SCD) will be developed pursuant to Condition II.K.3.a. of the Permit. Design will occur during the CERCLA RD/RA process. Implementation of SCD will occur through the Department approval of pertinent sections of the CERCLA Operations and Maintenance Plan.
15	VI.1.B.q.	Page 8-3, line 20. Well condition will be assessed pursuant to Condition II.F. of the Permit.
16 17	VI.1.B.r	Page 8-5, Section 8.5. This section will reference Section II.C. of the Permit for additional training requirements.
18 19	VI.1.B.s.	Pursuant to CERCLA, removal of the spoils pile within the trenches will begin 15 months after the signature of the 300-FF-1/300-FF-5 ROD.

Permit Number: WA7890008967

Revision Number 4A

Expiration Date: September 27, 2004

Page 75 of 76

CHAPTER 2 1 2 183-H Solar Evaporation Basin The 183-H Solar Evaporation Basins (Basins) comprise an inactive Treatment Storage and Disposal (TSD) 3 unit that is currently undergoing closure activities. This TSD unit was operated as an evaporation 4 treatment unit for dangerous wastes. This Chapter set forth the closure requirements for this TSD unit. 5 The following enforceable portions of the 183-H Solar Evaporation Basins Postclosure Plan, Rev. 0 6 (Plan), found in Attachment 37 supersede the 183-H Solar Evaporation Basins Closure Plan/Post-Closure 7 Plan, found in Attachment 11 which was previously listed in Part V, Chapter 1. 8 COMPLIANCE WITH APPROVED MODIFIED CLOSURE PLAN VI. 2. A. 9 The requirements are set forth in Attachment 37. Enforceable portions of the Plan are listed 10 below; all subsections, figures, and tables included in these portions are also enforceable 11 unless stated otherwise: 12 Part A, Form 3, Permit Application, Revision 4, June 1994 13 Attachment 37, 183-H Solar Evaporation Basins Postclosure Plan, Rev. 0 14 Section 2.1 Modified Postclosure Institutional Controls 15 Section 2.2 Modified Postclosure Periodic Assessments 16 Section 3.0 Groundwater Monitoring During Postclosure 17 Section 3.1 WAC 173-303-645(11)(d) Monitoring Requirements 18 Section 3.1.1 WAC 173-303-645(3) Groundwater Protection Standard 19 Section 3.1.2 WAC 173-303-645(8) General Groundwater Monitoring Requirements 20 Section 3.2 RCRA Corrective Action Groundwater Monitoring Schedule 21 Section 3.3 Groundwater Monitoring under CERCLA 22 Section 3.3.1 100-HR-3 Remedial Investigation Monitoring 23 Section 3.3.2 100-HR-3 Interim Remedial Measure Monitoring 24 Section 3.4 Inspection, Maintenance, and Replacement of Wells 25 Section 4.0 Corrective Action Plan 26 Section 4.1 Soil Column Corrective Action 27 Section 4.2 Groundwater Corrective Action 28 Section 4.3 29 Remediation Expectations During the IRM Section 5.0 30. Personnel Training During Postclosure Section 6.0 Security 31 Section 7.0 32 Closure Contact Section 8.0 33 Certification of Postclosure 34 VI.2.B. Amendments to the Approved Postclosure Plan The permittee will review the modified closure option in five years (February 28, 2003). The 35 VI.2.B.a purpose of the review will be to determine if this TSD can be clean closed.

36

Permit Number: WA7890008967

Revision Number 4A

Expiration Date: September 27, 2004

Page 76 of 76

1 V1.2B.b Groundwater Monitoring Plan for the 183-H Solar Evaporation Basins, PNNL-11573. The
2 permittees shall comply with the above referenced document which details the final status
3 groundwater monitoring program for the 183-H Solar Evaporation Basins.

Updated February 25, 1998

	CONDITION	Ι			rego	QUALIFIERS			
	CONDITION	.	B^{1}	C^2	D ³				QUALIFIERS
PART	TITLE	A	B	C	שׁ	E	F	G	
I.A.	Effect Of Permit	,							
I.A.1.a		*	*	*	*	*	*	*	
I.A.1.b		*	*	*	*	*	*	*	
I.A.2		*	*		*	*	*	*	
I.A.3	Coord. w/FFACO		*		*	*	*	*	·
I.B.	Personal & Property Rights		*		*	*	*	*	
I.C. (1997)	Permit Actions				22.5	* 11 A			
I.C.1.	Modification, Revocation, Reissuance, or Termination		*		*	*	*	*	
I.C.2.	Filing of a Request		*		*	*	*	*	
I.C.3.	Modifications		*		*	*	*	*	,
I.D.	Severability			ilia.	55*. *				
I.D.1.	Effect of Invalidation		*		*	*	*	*	
I.D.2.	Final Resolution		*	-	*	*	*	*	
I.E.	Duties & Requirements								
I.E.1.	Duty to Comply		*	4	*	*	*	*	

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PERMIT APPLICABILITY MATRIX

Updated February 25, 1998

	CONDITION			CA	FEG				QUALIFIERS
PART	TITLE	A	B ¹	C^2	D^3	E	F	G	
I.E.2.	Compliance Not Constituting Defense		*		*	*	*	*	
I.E.3.	Duty to Reapply		*		*	*	*	*	
I.E.4.	Permit Expiration & Continuation		*		*	*	*	*	
I.E.5.	Need to Halt or Reduce Activity Not a Defense		*		*	*	*	*	
I.E.6.	Duty to Mitigate		*		*	*	*	*	
I.E.7.	Proper Operation & Maintenance		*			*	*	*	
I.E.8.	Duty to Provide Information		*		*	*	*	*	
I.E.9	Inspection & Entry		*		*	*	*	*	
I.E.10	Monitoring & Records		21.52		• , ,				
I.E.10.a			*		*	*	*	*	<u> </u>
I.E.10.b			*		*	*	*	*	
I.E.10.c			*		*	*	*	*	
I.E.10.d			*		*	*	*	*	-
I.E.10.e			*		*	*	*	*	
I.E.11.	Reporting Planned Changes		*			*	*	*	
I.E.12.	Certification of Construction or Modification		*				*		

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Updated February 25, 1998

	CONDITION			CA	ΓEG				QUALIFIERS
PART	TITLE	\mathbf{A}^{\cdot}	\mathbf{B}^1	C ²	D^3	E	F	G	
I.E.13.	Anticipated Noncompliance		*		*	*	*	*	
I.E.14.	Transfer of Permits		*			*	*	*	
I.E.15.	Immediate Reporting		3. Tal						
I.E.15.a			*	, 2	*	*	*	*	
I.E.15.b			*		*	*	*	*	·
I.E.15.c			*		*	*	*	*	
I.E.15.d			*		*	*	*	*	
I.E.15.e			*		*	*	*	*	
I.E.16	Written Reporting		*		*	*	*	*	
I.E.17	Manifest Discrepancy Report	TO THE ME		- (i)					
I.E.17.a	The Market San Desire College Control of the San	ing ng die be	*	ন হাজ লং	103421	# #	*	*	1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1
I.E.17.b			*	<u> </u>	*	*	*	*	
I.E.18.	Unmanifested Waste Report		*			*	*	*	
I.E.19.	Other Noncompliance		*		*	*.	*	*	
I.E.20.	Other Information		*	•	*	*	*	*	

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Updated February 25, 1998

	CONDITION			CA	ΓEG	ORY			QUALIFIERS
PART	TITLE	A	$\mathbf{B}^{\mathbf{t}}$	C^2	$\mathbf{D^3}$	E	F	G	
I.E.21.	Reports, Notifications & Submissions		*		*	*	*	*	
I.E.22.	Annual Report		*		*	*	*	*	
I.F.	Signatory Requirement		*		*	*	*	*	
I.G.	Confidential Information		*		*	*	*	*	
I.H.	Documents To Be Maintained At Facility Site		*		*	*	*	*	

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Updated February 25, 1998

		P	ART	H	Willia.	Tyrk.	•		
	CONDITION			CAT	EGC				QUALIFIERS
PART	TITLE	A	В	C	D	E	F	G	
II.A.	Facility Contingency Plan								
II.A.1.					*	*	*	*	For Category D, II.A. Conditions only apply to releases of hazardous substances which threaten human health or the environment.
II.A.2.					*	*	*	*	
II.A.3.					*	*	*	*	
II.A.4.					*	*		*	
II.A.5.					*	*	*	*	
II.B.	Preparedness & Prevention		3		粉				
II.B.1.	The state of the control of the state of the control of the contro				V. Institut	*	*		
II.B.2.						*	*		·
II.B.3.						*	*		
II.B.4.						*	*		
II.C.	Personnel Training	14.1% 公本等 2.4%			*,"L	7.00			
II.C.1.						*	*	*	
II.C.2.					*	*	*	. *	

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Updated February 25, 1998

	CONDITION				EGO		QUALIFIERS		
PART	TITLE	A	В	С	D	E	F	G	
II.C.3.						*	*	*	
II.C.4.					*	*	*	*	For Category D, Condition II.C.4. will not apply to unrestricted (publicly accessible) areas
II.D.	Waste Analysis						é. Nair Dhaen	ati.	
II.D.1.						*	*	*	
II.D.2.	·					*	*	*	
II.D.3.						*	*	*	
II.D.4.					*				
II.E.	QA/QC	, Na				10 m			CALLERY STATE OF THE STATE OF T
II.E.1.						*	*	*	·
II.E.2.						*	*	*	·
II.E.3.						*	*	*	
II.E.4.						*	*	*	
II.E.5.						*	*	*	
II.F.	GW and Vadose Zone Monitoring					*	*	*	
II.F.1.	Purgewater Management					*	*	*	

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Updated February 25, 1998

	CONDITION			CAT	EGO	ORY			QUALIFIERS
PART	TITLE	A	В	C	D	E	F	G	,
П.F.2.	Well Remed. & Abandonment			- 15.00 1981 -					
II.F.2.a						*	*	*	
II.F.2.b						*	*	*	
II.F.2.c						*	*	*	
II.F.2.d						*	*	*	
II.F.3	Well Construction					*	*	*	
II.G.	Siting Criteria				*		*		For Category D, Condition II.G. only applies if a new TSD unit is to be sited.
II.H.	Record Keeping & Rerporting	100 mg	1000 1000 1000 1000					14	
II.H.1.	Cost Estimate for Facility Closure	************		3.33		*	*	*	
II.H.2.	Cost Est. for Postclosure Monitoring & Maintenance					*	*	*	
II.H.3.						*	*	*	
II.I.	Facility Operating Record		A1 (4)			1, 1, 1	रमान्यः स्टब्स		

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PERMIT APPLICABILITY MATRIX

Updated February 25, 1998

 	CONDITION			CAT	r EG (ORY			QUALIFIERS
PART	TITLE	A	В	C	·D	E	F	G	
П.І.1.		*	*		*	*	*	*	For Category D, II.I. Conditions only apply to activities subject to this Permit as defined by this matrix.
					:				For Category E, Condition applicability to be specified in Part V.
									Condition II.I. only applies to existing records and records prepared after the date of Permit issuance.
II.I.1.a		*	*		*	*	*	*	
II.I.1.b							*	*	
II.I.1.c					*	*	*	*	
II.I.1.d						*	*	*	
II.I.1.e			*		*				
II.I.1.f					*	*	*	*	
II.I.1.g						*	*	*	
II.I.1.h	Condition Reserved								
II.I.1.i						*	*	*	
II.I.1.j						*	*	*	

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PERMIT APPLICABILITY MATRIX

Updated February 25, 1998

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PART	TITLE	A	В	C	D	E	F	G	
II.I.1.k					*	*	*	*	
II.I.1.1	Condition Reserved								·
II.I.1.m			+		,	*	*	*	
II.I.1.n					*	*	*	*	
II.I.1.o	Condition Reserved								
II.I.1.p			*		*	*	*	*	
II.I.1.q		<u> </u>	*		*	*	*	*	·
II.I.1.r					*	*	*	*	
II.I.1.s					*	*	*	*	
II.I.1.t					*	*	*	*	
II.I.2.		*	*		*	*	*	*	
т. П.J. №	Facility Closure					77.	110		
II.J.1.						*	*	*	
II.J.2.						*	*	*	
II.J.3.						*	*	* .	
II.J.4.						*	*	*	

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Updated February 25, 1998

<u> </u>	CONDITION			CAT	EGC	ORY			QUALIFIERS
PART	TITLE	A	В	C	D	E .	F .	G	
II.K.	Soil/GW Closure Performance Standards								
II.K.1.						*	*	*	
II.K.2.						*	*	*	
II.K.3.						*	*	*	
II.K.4.						*	*	*	
II.K.5.						*	*	*	
II.K.6.						*	*	*	
II.K.7.						*	*	*	
II.L.	Design & Operation of Facility								
II.L.1.	Proper Design & Construction					*	*	*	Condition II.L.2. only applies to Category E if it is a landfill closure.
II.L.2.	Design Changes, Nonconformance, & As-Built Drawings					*	*	*	Condition II.L.2 applies to Categories E & G only if it is a landfill closure.
II.L.3.	Facility Compliance				*	*	*	*	
II.M.	Security					*	*	*	
II.N.	Receipt of Dang. Wastes Generated Off-Site								

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PERMIT APPLICABILITY MATRIX

Updated February 25, 1998

	CONDITION			CAI	reg(QUALIFIERS			
PART	TITLE	A	В	С	D	E	F	G	
II.N.1.	Receipt of Off-Site Waste				,		*		
II.N.2.	Waste From Sources Outside the U.S.						*		
II.N.3.	Notice to Generator						*		
II.O.	General Inspection Requirements			\$ 4. W					
II.O.1.					*				
II.O.2.					*				
II.O.3.					*				
II.P.	Manifest System			45 S			7112	2000 1,277	
II.P.1.	:					*	*	*	
II.P.2.						*	*	*	
II.Q.	On-Site Transportation	VY 2				1: 14 :. 1: 34 :. 1: 1:	1045 1247		And the second
II.Q.1.					*	*	*	*	
IÌ.Q.2.					*	*	*	*	
П.Р.	Equivalent Materials	W.	17.7				Jan.	4 (4 t) 3057	
II.R.1,						*	*	*	
II.R.2.						*	*	*	

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Updated February 25, 1998

	CONDITION			CAT	ŒGŒ	QUALIFIERS			
PART	TITLE	A	В	C	D	E	F	G	
II.R.3.						*	*	*	
П.S.	Land Disposal Restrictions				*	*	*	*	
II.T.	Access & Information				*	*	*	*	
II.U.	Mapping of Underground Piping			7. %! 1 4 1		,	5.35		
II.U.1.				*		*	*	*	
II.Ù.2.	-			*		*	*	*	
II.U.3.				*		*	*	*	
II.U.4.				*		*	*	*	
II.V.	Marking of Underground Piping			*		*	*	*	
II.W.	Other Permits and/or Approvals	表 第2			系统 定数				71.73 74 Handley +
II.W.1.						*	*	*	
II.W.2.						*	*	*	
II.W.3.						*	*	*	
П.Х.	Schedule Extensions		1 (3) (1) (4) (1) (2)					14 3 1	
II.X.1.		1 11 11 11 11 11 11 11 11 11 11 11 11 1		*	*	*	*	*	Condition II.X. only applies to Category C if activities are subject to Conditions II.U. and II.V.

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PERMIT APPLICABILITY MATRIX

Updated February 25, 1998

CONDITION				CA	rego	QUALIFIERS			
PART	TITLE	A	В	C	D	E	F	G	
II.X.2.				*	*	*	*	*	Condition II.X. only applies to Category D if activities are subject to this Permit as defined by this matrix.
	PA	RTS	III,	IV, a	nd V				THE STATE OF THE S
ш.	Unit Specific Conditions for Final Status Operations								
III.1.A.	616 NRDWSF Compliance with Approved Permit Application						*		
III.1.B.	Amendments to the Approved Permit Application			<u> </u>			*		
III.2.A.	305-B Compliance with Approved Permit Application						*		
III.2.B.	Amendments to the Approved Permit Application						*		
III.3.A	PUREX TUNNELS Compliance with Approved Permit Application						*		
III.3.B	Amendments to the Approved Permit Application						*		
III.4.A	Liquid Effluent Retention Facility and 200 Area Effluent Treatment Facility Compliance with Approved Permit Application						*		
III.4.B	Amendments to the Approved Permit Application						*		

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PERMIT APPLICABILITY MATRIX

Updated February 25, 1998

CONDITION				CAT	EGG	QUALIFIERS			
PART	TITLE	A	В	C	Ð	E	F	G	
III.5.A	242-A Evaporator Compliance with Approved Permit Application						*		
III.5.B	Amendments to the Approved Permit Application						*		
III.6.A	325 Hazardous Waste Treatment Units Compliance with Approved Permit Application						*		
III.6.B	Amendments to the Approved Permit Application						*		
IV.	Corrective Actions for Past Practice	*	*						
V.	Unit Specific Conditions for Units Undergoing Closure		おりま				通過		
V.1.A.	183-H Basins Compliance with Approved Closure Plan					*			
V.1.B.	Amendments to the Approved Closure Plan					*	,		
V.10.A	105-DR Facility Compliance with Approved Closure Plan					*			
V.10.B	Amendments to the Approved Closure Plan					*	:		
V.12.A	4843 ALKALI Metal Storage Facility Compliance with Approved Closure Plan					*			

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- G. TSD Units in Post Closure/Modified Closure (in Part VI)
- * Condition applies to this category, as modified by applicable footnotes and qualifiers
- 1 For Category B, Part I Conditions only apply if future TSD activities are begun on the North Slope or ALE.
- 2 For Category C, all Part I Conditions apply to activities subject to Conditions II.U. and II.V.
- 3 For Category D, Part I Conditions only apply to activities subject to Conditions II.A., II.C., II.D.4., II.G., III.I., II.L.3., II.O., II.Q., II.S., II.t., and II.X.

PERMIT APPLICABILITY MATRIX

Updated February 25, 1998

CONDITION				CAT	EGG	QUALIFIERS			
PART	TITLE	A	В	C	D	E	F	G	
V.12.B	Amendments to the Approved Closure Plan					*			
V.13.A	3718-F ALKALI Metal Treatment and Storage Facility Compliance with Approved Closure Plan					*			
V.13.B	Amendments to the Approved Closure Plan					*			
V.14.A	303-K Storage Facility Compliance with Approved Closure Plan					*			
V.14.B	Amendments to the Approved Closure Plan			,		*			
VI .	Unit Specific Conditions for Units Undergoing Post Closure/Modified Closure		MATE A						
VI.1.A	300 Area Process Trenches Compliance with Approved Closure Plan							*	
VI.1.B	Amendments to the Approved Closure Plan							*	
VI.2A	183-H Solar Evaporation Basin Compliance with Approved Modified Closure Plan							*	
VI.2.B	Amendements to the Approved Modified Closure Plan							*	

- A. Leased Land
- B. North Slope and ALE
- C. Interim Status TSD Units
- D. Areas Between TSDs (excluding A and B)
- E. TSD Unit Closures (in Part V)
- F. TSD Operating Units (in Part III)
- G. TSD Units in Post Closure/Modified Closure (in Part VI)
- * Condition applies to this category, as modified by applicable footnotes and qualifiers
- 1 For Category B, Part I Conditions only apply if future TSD activities are begun on the North Slope or ALE.
- 2 For Category C, all Part I Conditions apply to activities subject to Conditions II.U. and II.V.
- 3 For Category D, Part I Conditions only apply to activities subject to Conditions II.A., II.C., II.D.4., II.G., II.I., II.L.3., II.O., II.Q., II.S., II.t., and II.X.